



UHS Propane Burnisher  
**PE420BU**  
Operator's Manual



# Table of Contents

Quick Reference Specifications.....	6	Engine Dust Filter.....	24
Safety Precautions.....	7	Valve Clearance & Re-torque Heads.....	24
Refueling and Storage of Fuel Cylinders.....	9	Valve Seating.....	24
Operator Responsibility.....	9	Head Bolt Maintenance.....	24
Canadian Safety Requirements.....	10	Cooling Fin Maintenance.....	24
Test for Operator-Ear Sound Pressure Level.....	11	Inspect Fuel Hose and Connections.....	24
Test for Hand Arm Vibration.....	11	Inspect Pad and Pad Holders.....	25
Machine Preparation.....	12	Belt Maintenance.....	25
Unpacking the Machine.....	12	Belt Replacement.....	25
Filling the LP Cylinder.....	12	Belt Replacement (40" Models).....	26
Installing the LP Cylinder.....	12	Battery Maintenance.....	27
Controls and Instruments.....	13	Machine Storage.....	27
Ignition Switch.....	14	Repacking the Machine.....	27
Clutch Switch Lever (Optional).....	14	Transporting the Machine.....	27
Engine Throttle.....	14	Machine Specifications.....	28
Hour Meter / Tachometer.....	14	Parts Manual.....	29
EcoSense Emission Monitoring (Optional).....	15	Electrical Schematic (Base Model).....	30
SafeStop (optional).....	15	Connections (Base Model).....	31
Rok-Bak & Pad Change.....	16	Electrical Schematic (w/ Clutch & EcoSense).....	32
Wheel Adjustment.....	16	Connections (w/ EcoSense).....	33
Handle Adjustment.....	16	Connections (w/ Clutch & EcoSense).....	34
Fuse.....	17	Electrical Schematic (w/ SafeStop).....	35
Dust Bag (Optional).....	17	Connections (w/ SafeStop).....	36
Dust Box (40" Models).....	17	Engine Assembly.....	38
How the Machine Works.....	18	Handle Assembly.....	40
Pre-Operation Checklist.....	18	Old Deck Assembly.....	42
LP Fuel Cylinder.....	18	Old Main Assembly.....	44
Installing the LP Fuel Cylinder.....	18	Deck Assembly.....	46
Starting the Machine.....	19	Main Assembly.....	48
Idling and Stopping the Machine.....	19	Regulator & Solenoid Assembly.....	50
Burnishing.....	19	Skirt & Pad Holder Assembly.....	52
Machine Troubleshooting.....	20	40" Deck Assembly.....	54
Maintenance.....	21	40" Dust Collection.....	56
Scheduled Maintenance Chart.....	21	40" Main Assembly.....	58
Oil Level Inspection.....	22	40" Torsion Bar Adjustment.....	60
Oil Change.....	22	Small Off Road Engine Certification Warranty.....	62
Oil Filter Replacement.....	22	Safety Awareness Form.....	63
Spark Plug Inspection and Replacement.....	23		
Air Filter Inspection and Replacement.....	23		

## Quick Reference Specifications:

### Capacities:

- Engine Oil:
  - Filter not removed: 1.6qt. (1.5L)
  - Filter removed: 1.8qt. (1.7L)
  - Engine Oil Type: Sentinel Synthetic Propane Engine Oil

### Routine Maintenance Parts:

- Sentinel Synthetic Oil: MP507700
- Engine Dust Filter: MP371300
- Engine Oil Filter: KA490657007
- Engine Primary Air Filter (Paper Element): KA110130752
- Engine Air Pre-Cleaner (Foam Element): KA110137046
- Spark Plug: KA920702112
- Battery: MP362200
- Drive Belt: MP8070 (21")  
MP8049 (24")  
MP272900 (28")  
MP268800 (40")
- Fuses: SS2570 (20A)
- LP Cylinder: MP105900 (Steel)

Your Authorized Amano Pioneer Eclipse Distributor: \_\_\_\_\_

Authorized Amano Pioneer Eclipse Distributor Phone Number: \_\_\_\_\_

Amano Pioneer Eclipse Phone Number: +1-336-372-8080

## Safety Precautions

Anyone operating the machine should read the following carefully and be informed of potentially dangerous operating conditions. Operators should be familiar with the location and use of all safety devices on the machine. Do not use the machine if it is not in proper operating condition, and report any damage or operation faults immediately.

**DANGER!** Operate this machine in a well-ventilated area. It is the responsibility of the machine operator, machine owner, and the site manager to ensure that the air exchange system where the machine is to be used is in compliance with local building codes and is operating properly. Failure to operate this machine in a well-ventilated area could lead to sickness, injury, or death from carbon monoxide (CO) exposure.

**DANGER!** This machine emits CO, which is colorless, odorless, non-irritating gas. The first symptoms of CO exposure include headache, drowsiness, dizziness, and nausea. If you should experience any of these symptoms while operating the machine, shut off the machine and go outside to get fresh air. Have the machine tested for CO emissions by a qualified service technician before using it again.

**DANGER!** Prolonged or high exposure to CO may result in vomiting, confusion, and collapse in addition to loss of consciousness and muscle weakness. If such symptoms occur, call 911 for emergency medical attention. If you have experienced these symptoms, **DO NOT** operate this machine or any other propane machine again until cleared by a physician. Excessive exposure to CO can result in death.

**DANGER!** Propane is a highly flammable fuel. If you smell propane, shut off the machine immediately and take it outside the building. **DO NOT** use the machine again until a qualified service technician has corrected the propane leak. **DO NOT** use or allow another person to use an ignition source such as a cigarette lighter near the propane machine. **DO NOT** smoke near the propane machine. **DO NOT** vent a propane cylinder inside a building. **DO NOT** store propane cylinders inside a building.

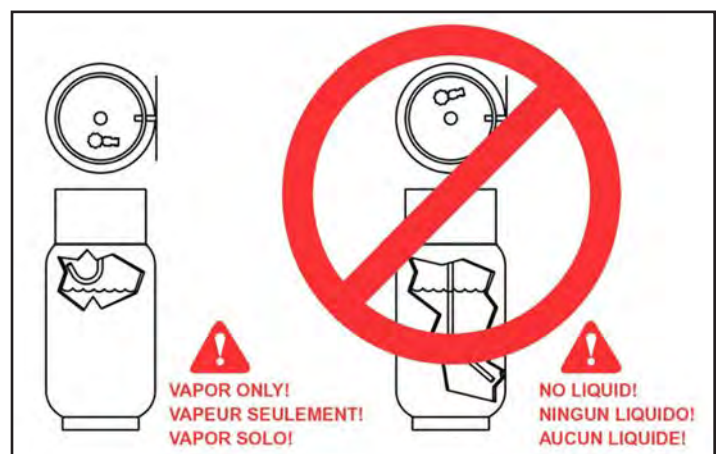
**DANGER!** This machine has parts, including the pad assemblies, that can cause severe injury if these parts are contacted while they are moving. **DO NOT** allow any part of the body or clothing to come in contact with these parts while they are moving. **DO NOT** try to change attachments while the machine is running. **DO NOT** allow other people to come near the machine while it is in operation. **DO NOT** allow the machine to run unattended. **DO NOT** leave the machine in a place where unauthorized or untrained personnel could use the machine. **DO NOT** run the machine with the pad off center, damaged or missing. **DO NOT** run machine with unsecured guards and shields. **DO NOT** operate the machine if the machine has loose parts.

**DANGER!** Federal law and California State law prohibits the following acts or the causing thereof: (1) the removal or rendering inoperative by any person other than for purposes of maintenance, repair, or replacement, of any device or element of design incorporated into any new engine for the purpose of emission control prior to its sale or delivery to the ultimate purchaser or while it is in use, or (2) the use of the engine after such device or element of design has been removed or rendered inoperative by any person.

Among those acts presumed to constitute tampering are the acts listed below: **DO NOT** tamper with the original emission related part.

- Throttle body and internal parts
- Spark plugs
- Magneto or electronic ignition system
- Air cleaner elements
- Crankcase
- Cylinder heads
- Breather chamber and internal parts
- Intake pipe and tube
- Regulator
- Fuel lock-off

**WARNING!** Overfilled or liquid withdraw cylinders can damage the fuel system and create a fire hazard. **DO NOT** overfill the cylinder or use a liquid withdraw cylinder on the machine. If the regulator freezes stop the burnisher and take the cylinder outside. Inspect cylinder, if a vapor withdraw cylinder, use gloves or pliers to open bleeder valve and purge cylinder until only vapor is escaping. If it is a liquid withdraw cylinder, replace with a vapor withdraw cylinder. Both cylinders are shown below.



**WARNING!** Modifications or alterations to this machine can lead to personal injury or damage to the machine. **DO NOT** make unauthorized modifications or alterations to this machine. Amano Pioneer Eclipse assumes no liabilities for injury or damage resulting from an unauthorized modification or alteration to the machine. Any unauthorized modification or alteration to this machine voids all warranties.

**WARNING!** The muffler and the engine become hot enough while the machine is in operation, and for a long time after the machine is shut off, to cause severe burns. **DO NOT** touch these parts of the machine until they have cooled.

**WARNING!** Injury can occur to the eyes and body while using the machine. Safety goggles, safety shoes, and safety clothing are recommended while operating the machine.

**WARNING!** Continuous exposure to high noise levels can cause hearing loss. Hearing protection is recommended while the machine is in operation.

**WARNING!** Machine vibration may cause tingling or numbness in the fingers or hands. Gloves are recommended to reduce machine vibration. If tingling or numbness persists, shut off the machine. If the vibration is caused by loose parts, adjust or tighten these parts before using the machine again.

**CAUTION!** A dirty engine filter can cause overheating. Check and replace following recommended maintenance schedule.

**CAUTION!** Overheating can be caused by insufficient or low oil. Check oil before each use, and fill or change as needed.

**CAUTION!** Never over-fill engine with oil. Over-filling could cause irreparable damage to the engine.

**CAUTION!** Overheating can be caused by dirty oil. Check oil before each use and change regularly following recommended maintenance schedule.

**CAUTION!** Do not engage starter for more than 5 seconds. Allow a 10 second cool-down period for second failed start-up attempt.

**CAUTION!** Perform all recommended scheduled maintenance. Regular maintenance of your propane powered floor machine is necessary to keep it in safe working condition.

**CAUTION! DO NOT** operate machine unless trained and authorized. **DO NOT** operate machine unless you have read and understand the operation manual. **DO NOT** operate machine in flammable or explosive areas.

**CAUTION!** Before starting machine ensure all safety devices are in place and functioning properly. Before starting machine check for proper operation.

**CAUTION!** When using machine, go slowly on inclines or slippery surfaces. Use care when operating machine in reverse.

**CAUTION!** When servicing machine, stay clear of moving parts. **DO NOT** wear loose clothing when working on machine. Block machine wheels before raising or jacking up machine. Use hoist stands that will support the weight of the machine. Wear eye and ear protection when using pressurized air or water. Disconnect battery connections before servicing machine. Use only replacement parts supplied by Amano Pioneer Eclipse or a Amano Pioneer Eclipse Authorized Distributor or Service Center.

**CAUTION!** When loading or unloading machine onto or off a truck or trailer, turn machine OFF. Only use a truck or trailer that will support the weight of the machine to transport. **DO NOT** push the machine onto or off a truck or trailer unless the load height is 15 in (380mm) or less from the ground. Block machine wheels when transporting. Tie the machine down securely to truck or trailer when transporting.



### ***This machine is manufactured for commercial use only.***

This machine is designed and manufactured for indoor use in burnishing wax coated hard floor surfaces. Amano Pioneer Eclipse does not recommend use of this machine in any environment other than an indoor environment. This propane powered floor machine is designed and manufactured for commercial floor burnishing only. This machine is designed to burnish most modern types of floors including composition tile, stone, marble, terrazzo, and resilient floor covering, and some coated wood floors. Even though NFPA 11.13.2.3 says..."the use of floor maintenance machines in buildings frequented by the public, including the times when such buildings are occupied by the public, shall require the approval of the authority having jurisdiction." Amano Pioneer Eclipse suggests usage when occupancy of a given work area is minimal.

### ***These machines should not be used***

- In nursing homes, hospitals, day-care centers, etc. that are occupied.
- By unqualified or untrained personnel.
- Unless properly maintained and adjusted.
- On areas with obstructions such as thresholds, floor outlet boxes, etc.
- In areas where loose debris or other objects are present.
- In rooms and areas without proper ventilation.

### ***Operator Responsibility***

The operator is responsible for performing the recommended daily maintenance and checkups of the machine to keep it in good working condition. The operator must inform the service mechanic or supervisor when recommended maintenance procedures are required as described in the "MAINTENANCE" section of this manual.

- Read this manual carefully before operating this machine.
- FOR SAFETY: **DO NOT** operate machine before reading and understanding the operation manual.
- Check the machine for shipping damage.

Keep your machine regularly maintained by following the maintenance information in this manual. Order parts and supplies only from an Authorized Amano Pioneer Eclipse Distributor. Use the parts illustration section of your manual when ordering parts. During and after operation, perform the recommended daily and hourly procedures outlined in the Maintenance Chart.

### ***Refueling and Storage of Fuel Cylinders***

This machine uses a 20lb (9.1kg) capacity aluminum or steel cylinder, which meets the DOT 4E240 standards. These cylinders are also listed by UL. In addition, the steel cylinder meets European TPED specifications and is CE compliant. Filling should be done **ONLY** by a qualified propane dealer. **FILL THROUGH THE SERVICE VALVE ONLY.** A properly filled cylinder should not exceed 80% of the rated capacity.

**DO NOT** attempt cylinder repair. Return the cylinder to your propane dealer if repair is necessary. Please note that DOT regulations prohibit shipping of cylinders after the cylinder has been filled with propane. When not in use, cylinders should always be stored outside in an upright position in a secure, tamper-proof, steel mesh storage cabinet. The cabinet may be located next to the building, but with at least five feet (1.5 m) of space between the cabinet and the nearest building opening (door or window).

The cylinder to be used on this machine is a vapor withdraw cylinder. **A liquid withdraw cylinder is not to be used with this machine.** The use of a liquid withdraw cylinder on a vapor withdraw system could freeze the regulator and create a fire hazard. The National Fire Protection Association (NFPA) Standard for Storage and Handling of LP Gas is the appropriate authority for safe propane use. A copy of this publication is available through the National Fire Protection Association (1-800-344-3555) or [www.NFPA.org](http://www.NFPA.org).

### **Canadian Safety Requirements**

1. A sign indicating "NO SMOKING" shall be permanently displayed at the storage area. The sign shall be in accordance with the sign required in Clause 10.12.3 of CAN/CGA-B149.2-M91, Propane Installation Code.
2. When the cylinder is attached to the floor maintenance machine for use, the operator shall not leave the unit unattended except for short periods of time such as rest stops, washroom, or meal stops.
3. The requirements of 1.10.1 (e) and (g) do not apply in industrial buildings.
4. A floor maintenance machine shall only be used in buildings:
  - a. Provided with continuous mechanical ventilation that removes products of combustion to the outdoors of not less than 300 CFM for each 10,000 BTU-hr or fraction thereof.
  - b. Provided with natural ventilation of not less than 300 CFM for each 10,000 BTU-hr input or fraction thereof, based on a maximum of one-quarter-air exchange per hour for the net building volume.
5. The owner of a floor maintenance machine shall ensure that the operator has participated in a course authorized by the manufacturer of the unit on the safe handling of propane and the safe operation of the machine.
6. The owner of a floor maintenance machine shall ensure that the unit is maintained in accordance with the manufacturer's recommended maintenance procedures in a safe operating condition and the owner shall maintain a record of the maintenance for a period of two years.
7. Before transporting a floor maintenance machine, the cylinder shall be securely fastened with the system valve closed, and the cylinder shall be located in a well-ventilated space.

### **Exigences de sécurité pour le Canada**

1. Un panneau indiquant " INTERDICTION DE FUMER " doit être affiché en permanence dans la zone de stockage. Il doit être conforme au panneau exigé par la Clause 10.12.3 du CAN/CGA-B149.2-M91, Code installation propane.
2. Lorsque le cylindre est fixé à la machine d'entretien des sols pour son utilisation, l'opérateur ne doit pas laisser l'unité sans surveillance, sauf pour de courtes périodes, notamment pour faire une pause, aller aux toilettes ou au moment des repas.
3. Les conditions du 1.10.1 (e) et (g) ne s'appliquent pas aux bâtiments industriels.
4. Une machine d'entretien des sols ne doit être utilisée que dans les bâtiments suivants :
  - a. Équipés d'un système de ventilation mécanique ininterrompu, capable d'évacuer les produits de combustion vers l'extérieur, non inférieur à 300 CFM pour chaque 10 000 BTU/h ou une fraction de ce dernier.
  - b. Équipés d'un système de ventilation naturel non inférieur à 300 CFM pour chaque 10 000 BTU/h ou une fraction de ce dernier, basé sur un maximum d'un quart d'air échangé par heure pour le volume net du bâtiment.
5. Le propriétaire d'une machine d'entretien des sols doit s'assurer que l'opérateur a participé à une formation habilitée par le fabricant de l'unité, relative à la manipulation sûre du propane et de la machine.
6. Le propriétaire d'une machine d'entretien des sols doit s'assurer que l'unité bénéficie d'un entretien conforme aux procédures de maintenance recommandées par le fabricant dans des conditions d'utilisation sûres. De plus, il doit tenir un registre de la maintenance sur une période de deux ans.
7. Avant de transporter une machine d'entretien des sols, le cylindre doit être fixé de manière sûre avec le système de soupapes fermé. De plus, il doit se trouver dans un espace bien ventilé.

### **Test for Operator-Ear Sound Pressure Level**

Amano Pioneer Eclipse measures and rates the operator-ear sound pressure level for hand-guided floor treatment and floor cleaning machines for industrial use. All tests are performed in accordance with European Machinery Directive (2006/42/EC).

- Outdoor test area consists of a flat open space free from effects of signboards, buildings or hillsides for at least 15 m (50 ft) from the center of the test surface. Indoor tests are conducted in a semi-anechoic or sound deadening room.
- The test surface is a single sheet of floor covering at least 1 m (3.3 ft) wider and longer than the equipment being tested. In order to not affect the sound reading, the observer taking readings is at least 2 m (6.6 ft.) from the equipment being tested, or standing directly behind the operator.
- All machines are tested while stationary and centered on the test surface. With the traction drive in neutral (where applicable) the test is conducted with the machine at maximum engine or motor speed as specified by the manufacturer.
- The operator is located in the normal operating position with the microphone or meter supported independent of the machine, 1,68 m (66 in) above the test surface, 25 cm (10 in) to the right and left centerline of the operators position, and 20 cm (8 in) to the rearmost point of the handle, with the handle in the most forward position.
- The sound level meter is observed for a minimum of 5 seconds or until a stabilized reading is obtained. The maximum repeatable sound level observed during the test at each microphone position is recorded and documented.

### **Test for Hand-Arm Vibration at the Grip Surface of Hand-Guided Machinery**

Amano Pioneer Eclipse measures and rates the vibration at the machine-hand contact surface of hand-guided machines that are provided with handles in accordance with European Machinery Directive (2006/42/EC).

- The test area consists of a flat open floor area that allows the machine to be operated normally.
- The transducer is mounted firmly at a point halfway along the length of the handle where the handle would normally be held.
- Machines are tested while stationary, with all mechanisms necessary for the equipment to perform its intended functions engaged and the traction drive in neutral (if applicable). The machine will be tested at maximum engine or motor speed as specified by the manufacturer of the subject machine.
- The measurements are recorded from the dominant axis.



# Machine Preparation

## Unpacking the Machine

The machine is shipped boxed on a wooden pallet. To unpack machine:

1. Cut and remove bands holding the box to the pallet.
2. Remove staples attaching the box to the platform at the bottom edge of the box.
3. With two people, one at either end of the box, lift box straight up and off machine.
4. Cut and remove bands securing the machine to the pallet.
5. Remove back brace.
6. Remove hex lock nut, bolt, and washer from handle.



7. Rotate handle to the user position to the top of the adjustment slot. Then insert the bolt through the handle bracket and handle top.



8. Place the washer and handle adjustment lever on the bolt. Thread the adjustment lever in until it is against the handle bracket, but do not tighten.



9. Adjust the handle to the desired height and tighten the handle adjustment lever.



10. Check machine fluid levels (engine oil). See *Maintenance* section.

**NOTE: If machine was shipped by airfreight, add engine oil.**

11. Carefully back the machine off of the pallet.

## Filling the LP Cylinder

This machine uses the 20 lb (9.1 kg) capacity cylinder, which meets the D.O.T. 4E240 standards. These cylinders are also listed by UL. In addition, the steel cylinder meets European TPED specifications and is CE compliant. Filling should be done **ONLY** by a qualified propane dealer. A properly filled cylinder should not exceed 80% of the rated capacity. Do not overfill the cylinder or use a liquid withdraw cylinder on the machine. The use of a liquid withdraw cylinder on a vapor withdraw system could freeze the regulator and create a fire hazard.

## Installing the LP Cylinder

Place the cylinder on the cylinder platform at the back of the machine. Connect the fuel hose coupling to the service valve by turning to the right (clockwise). **HAND TIGHTEN ONLY!** Make sure coupling is not cross threaded and check for leakage by noting any propane odors immediately after cylinder is connected. Finally, secure the tank to the machine using the adjustable strap. Remove slack by pulling on the loose end and securing with the Velcro.

**TO REMOVE THE LP CYLINDER**, reverse the above procedure. Always connect or change cylinders in a well-ventilated area.

# Machine Components

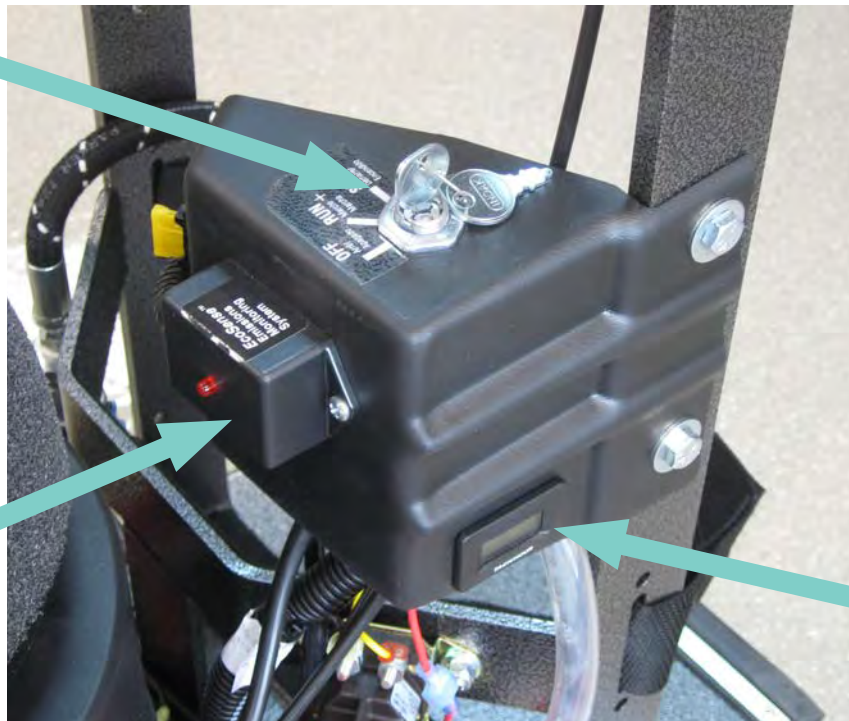
## Controls and Instruments

Clutch  
Switch  
Lever



Engine  
Throttle

Ignition  
Switch



EcoSense  
Module w/  
Indicator Light  
(Optional)

Hour Meter /  
Tachometer



### Ignition Switch

This machine features a key switch ignition.

**Start:** Turn the key all the way clockwise or START to engage the engine starter motor. Once the engine starts release the key.

**NOTE:** Always start this machine with the engine throttle in the idle or “slow” position.

**Run:** This is the position of the key while the engine is running.

**Off:** Turn the key to the “OFF” position to stop the engine from running.

**NOTE:** For safety, always close the propane cylinder valve to stop the engine and then turn the key switch to the “OFF” position.



### Clutch Switch Lever (Optional)

The clutch switch lever when pulled will engage the electric clutch. On models that have an electric clutch, the pad will not turn until the switch is engaged. Only one lever requires engagement at one time, allowing the user to alternate hands during operation.



### Engine Throttle

The engine throttle controls the engine speed. To increase engine speed, move the hand lever forward. For idle position, pull the lever back.



### Hour Meter / Tachometer

The hour meter / tachometer records the number of hours the machine has been powered ON. The hour meter reading is used to mark recommended maintenance intervals. It also displays the engine speed. This meter displays hours when the machine is turned OFF and engine speed when the machine is turned ON.



### EcoSense Emission Monitoring (Optional)

Machines with model numbers ending in "X" are equipped with the EcoSense Emissions Monitoring system. EcoSense is an emissions monitoring device that monitors the exhaust emissions and will shut the engine down if the emissions levels are too low or too high.



The monitor must receive a signal from the oxygen sensor in order to function. If it did not have a minimum reading requirement it would be possible to disconnect the oxygen sensor and operate the unit, even if the emissions were out of limits. In order for the unit to work as designed it must be able to read both low and high signals, with "not to exceed limits" of both.

The oxygen sensor must reach operating temperature before it will start to send signals to the EcoSense module. This time is set at one minute. A unit may shut down at a cold start up after one minute because the oxygen sensor did not reach required temperature to start to send signals. If this happens, turn the key to the off position several seconds to clear the EcoSense module and restart the engine. Once the engine has started, advance the throttle to full throttle position and start the operation. With the engine at full throttle under load, the signal from the oxygen sensor should be within the normal operating ranges for safe operation. If the engine's air intake filter needs to be serviced, or an over-filled cylinder has been installed by mistake, or there is a problem with the fuel system that causes the oxygen sensor's signal to be out of range, EcoSense will shut the unit down in four minutes. The unit can be re-started after clearing the module by turning off the key switch. If corrections have not been made to the unit, EcoSense will continue to shut the unit down after the one minute warm-up and/or four minute out of limit periods.

Engines tend to go to lean burn if allowed to idle for even short periods. Even at high idle speeds most engines will continue to lean downward. It is always best to shut the engine off when it is not being used to do work. Remember the engine is always creating emissions as long as it is running.

The best manner to operate a unit equipped with EcoSense is as follows.

1. With the throttle in the slow position, turn the key switch to the start position, once the engine starts, advance the throttle to full throttle "fast".
2. When ready to stop operation, release clutch (if equipped) and move throttle to the slow position. If the unit will not be used within one minute, turn the key switch to the off position. If the unit will not be returned to service within a few minutes it is best to turn the gas valve on the tank off first and let the engine consume all fuel that is in lines. Once the engine dies, turn the key switch to off position.
3. When ready to restart, open the gas valve on the tank, put the throttle in slow position and turn key switch to the start position. Once the engine has started, move throttle to full position and return to operation.

**SAFR™** technology monitors the pressure between the air filter and the carburetor. As the air filter becomes dirty, this pressure decreases. With **SAFR™** technology, this change in pressure results in a reduction in fuel delivered to the engine. The net result is a Steady Air Fuel Ratio regardless of the air filter condition.

### SafeStop (optional)

SafeStop is a system that monitors the fuel system and stops engine operation if either an overfilled cylinder or liquid draw cylinder is used. If SafeStop is activated, the red LED will illuminate and the engine will stop operating. If this occurs, remove the cylinder from the machine, take the cylinder outside, and verify it is a properly filled vapor draw cylinder. Note: This system is not a substitute for properly inspecting propane cylinders prior to bringing inside a facility. Overfilled or liquid draw cylinders can damage the fuel system and create a fire hazard. Refer to the Safety Precautions section in this manual.





### Rok-Bak & Pad Change

1. Close the valve on the propane cylinder, allow the engine to stop and turn the machine OFF.
2. Remove the propane cylinder.
3. Raise the handle to the full-up position (about a 45° angle).
4. Lift up on the front of the deck rocking the machine back until it rests on the handle grips.



5. Remove centering device and inspect pad. If pad has worn to less than a 1/4" (6mm) thick, replace it.



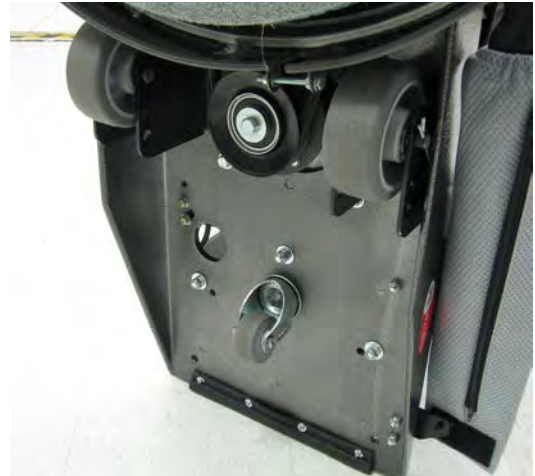
**CAUTION!** Carefully inspect the pad holder for cracks or damage. Replace if necessary.

**WARNING!** A damaged pad holder rotating at high speeds may be an extreme hazard if it should come apart.

6. When lowering the machine down, do not drop the machine. Slowly lower the machine to the floor until the wheels are on the ground.

### Wheel Adjustment

1. Close the valve on the propane cylinder, allow the engine to stop and turn the machine OFF.
2. Remove the propane cylinder.
3. Raise the handle to the full-up position (about a 45° angle).
4. Rock the machine by lifting up on the front of the machine until it rests on the handle grips.
5. Remove the pin that retains each wheel and relocate to the desired wheel position.



**NOTE:** To increase pad pressure (more aggressive) move wheels to rear of machine. To decrease pad pressure (less aggressive) move wheels toward the front of machine.

### Handle Adjustment

1. The height of the handle can be adjusted by raising or lowering the handle.
2. Loosen the handle adjustment lever on the side of the handle by turning it counter-clockwise (toward the rear of the machine).



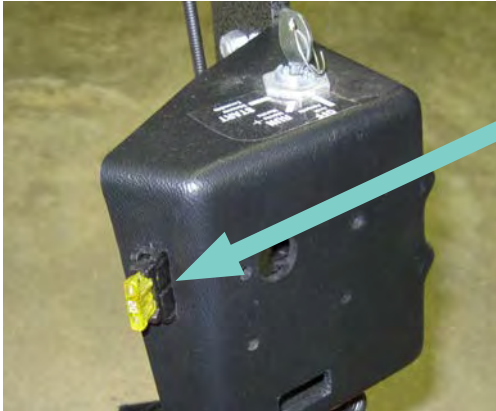
**NOTE:** The handle adjustment lever will ratchet. Pull outward and pivot the lever in the desired direction.

3. Move the handle to the desired height and tighten the handle adjustment lever.



## Fuse

The machine's electrical circuit is protected by a fuse, which stops the flow of current in the event of a circuit overload. Once a fuse blows, it must be replaced. If the overload that caused the fuse to fail is still present, the new fuse will fail and the problem must be corrected. **DO NOT** bypass any fuse. The ignition fuse is located on the side of the starter switch panel.



Fuse

## Dust Bag (Optional)



1. Remove the dust bag by working the elastic over the lip of the rubber grommet and pulling toward the rear of the machine.
2. Empty bag by rubbing or gently tapping on sides, in a downward motion, to loosen soil trapped on sides of bag. For heavy soil, turn bag inside out to clean.
3. Check the dust tube for debris and clear if needed.
4. Reinstall dust bag by working the elastic band over the lip of the rubber grommet.
5. Stretch the dust bag towards rear of machine and orientate with the zipper facing downward.

## Dust Box (40" Models)

**NOTE:** The dust control system of the 420BU40 is designed to collect the dust generated by the unit when burnishing a floor. The system is NOT a sweeper unit. Always pre-sweep floor before burnishing.

1. The dust box does not need to be removed in order to service the dust filter. To service the dust filter, remove the thumb screw located on top of the dust box. The filter can be removed from the filter retainer and washed. The filter will function wet or dry.



2. To reinstall the filter, correctly place the filter back in the filter retainer. Insert the bottom edge of the filter retainer against the metal guide on the bottom of the mounting area. Compress the filter retainer inward and downward to align the hole at the top of the retainer. Install the thumb screw and tighten until the filter is secured.
3. The dust box should be cleaned daily, but does not need to be cleaned each time the filter is serviced. The dust box collects the heavy particles and pad debris. To remove the dust box, release the latches that secure the dust box to the unit and slide the dust box away from the unit.
4. Once the dust box is removed from the unit, remove the dust filter and service as above. Empty the dust box into a trash container. The dust box can be washed if needed. Replace the filter and filter retainer as above.
5. With the dust box removed, check the opening in the deck for debris or obstructions. Once the pathway is clear, reinstall the dust box back on the unit.

## How the Machine Works

This machine is a propane burnisher that has a pad driver that is belt driven directly from the engine crank shaft.

## Pre-Operation Checklist

- Check the engine oil level. Add oil if needed. Refer to *Maintenance*.
- Inspect the engine dust filter and clean off any debris or dust buildup. Refer to *Maintenance*.
- Inspect the burnishing pad and replace, if necessary. Refer to *Maintenance*.
- Inspect the pad holder for cracks or damage! Replace if necessary. Refer to *Maintenance*.

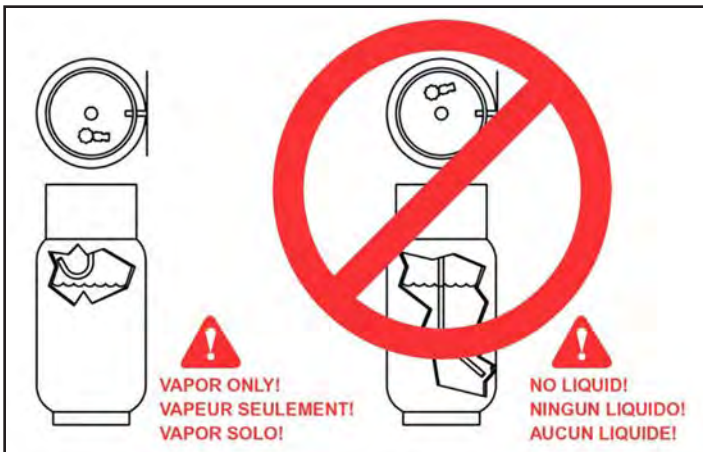
**WARNING!** A DAMAGED PAD HOLDER ROTATING AT HIGH SPEEDS MAY BE AN EXTREME HAZARD IF IT SHOULD DISINTEGRATE.

- Inspect air filter. Clean or replace if necessary. A dirty air filter could lead to elevated levels of carbon monoxide. Refer to *Maintenance*.
- Inspect the drive belt. Replace if necessary. Refer to *Maintenance*.
- Check the machine for leaks or loose fasteners.

## LP Fuel Cylinder

This machine uses the 20 lb (9.1 kg) capacity cylinder, which meets the D.O.T. 4E240 standards. These cylinders are also listed by UL. In addition, the steel cylinder meets European TPED specifications and is CE compliant. Filling should be done ONLY by a qualified propane dealer. A properly filled cylinder should not exceed 80% of the rated capacity. Do not overfill the cylinder or use a liquid withdraw cylinder on the machine. The use of a liquid withdraw cylinder on a vapor withdraw system could freeze the regulator and create a fire hazard.

**Only Use a Vapor Cylinder!**



## Installing the LP Cylinder

1. Before bringing a propane cylinder indoors, always check it for over-filling.

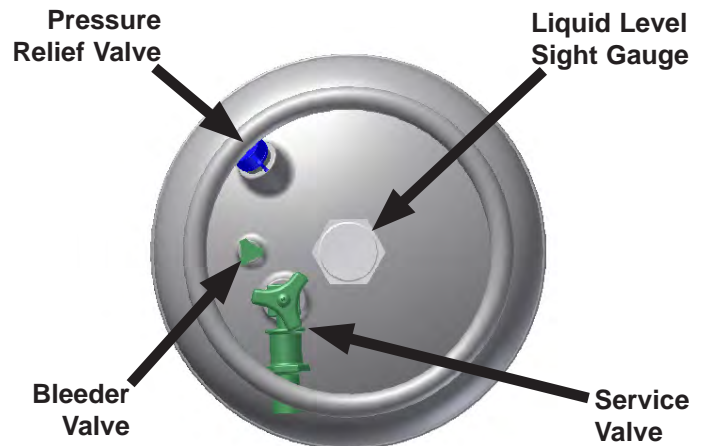
**CAUTION!** Always connect or change cylinders in a well ventilated area.

2. Place the tank on the machine and secure with the retaining strap. Remove slack by pulling on the loose end of the strap and secure back to strap. Connect the fuel hose coupling to the service valve by turning clockwise. **"HAND TIGHTEN ONLY."** Make sure coupling is not cross threaded and check for leakage by noting any propane odors immediately after cylinder is connected. (It is sometimes easier to install if the connection to the service valve is made before strapping the cylinder in place.)



**CAUTION!** Always open service valve slowly to allow pressure to equalize in hoses. Opening quickly may cause the flow check valve to engage, limiting fuel flow.

3. To remove the cylinder, reverse procedure.



## Starting the Machine

1. Check oil and fuel levels.
2. Check and clean engine dust filter.

**CAUTION!** *Never run continuously for more than 1 hour without cleaning or changing engine dust filter.*

3. Check carburetor air filter. Change if necessary. (See "Scheduled Maintenance")
4. Turn propane service valve counterclockwise to open.

**CAUTION!** *Always open service valve slowly to allow pressure to equalize in hoses. Opening quickly may cause the flow check valve to engage, limiting fuel flow.*

5. Allow machine to tilt backward (pad off floor) and move throttle to SLOW (IDLE) position.
6. With the engine throttle lever in the idle position, engage the starter by turning the key switch to the starting position for approximately 5 seconds. If the engine does not start, release the key switch for 10 seconds, then try to start again in another 5 seconds.
7. After the engine has started, move the throttle forward approximately halfway and allow the engine to warm up for approximately 30 seconds.

**WARNING!** *Catalytic mufflers require a few minutes to warm up before effectively removing harmful emissions. Make sure of proper ventilation during this warm-up period!*

## Idling and Stopping the Machine

**DANGER!** *Allowing the engine to idle excessively will increase carbon monoxide emissions!*

To stop the engine, close the service valve on the fuel cylinder by turning it clockwise (the engine will stop when the fuel in the lines is used up). Once the engine stops, turn the ignition switch off.

## Burnishing

1. After engine has started, allow approximately 30 seconds for the engine to warm up.
2. Advance the throttle to operating speed.
3. Lower the burnishing head to the floor while moving the machine forward slowly.

**CAUTION!** *Do not run the burnisher without moving the machine. If the machine is allowed to run in one spot, damage to the floor may occur.*

4. To stop burnishing, push down on handle to raise the burnishing head off the floor.

**CAUTION! DO NOT** *add weight to the burnisher head.*

**CAUTION! DO NOT** *lift up on the handle to add pressure while burnishing.*

**NOTE:** *To not comply with any of the CAUTION! statements could cause the engine to overheat and/or damage the pad holder or drive components.*

**NOTE:** *It is recommended to start burnishing on the right side of the aisle, turn and come back down the aisle in the opposite direction, overlapping the previous path slightly. Continue this pattern until the floor area to be burnished has been covered with the last pass being on the right side of the machine. The forward speed is generally at normal walking speed.*

5. When done burnishing, push the machine to the desired location. Turn off the LP cylinder service valve. When the fuel is depleted and the engine stops, turn the key switch OFF.
6. Remove the LP cylinder and store properly. Refer to *Refueling and Storage of Fuel Cylinders*.

## Machine Troubleshooting

Problem	Possible Cause	Solution
Engine is hard to start	Propane cylinder is not properly connected.	Check connection and open service valve slowly.
	Battery is weak.	Charge battery or replace.
	Oil level is too low.	Check the oil level and add if needed.
	Insufficient vacuum.	Place the engine throttle in the idle "slow" position.
		Check the regulator vacuum hose for breaks, pinched hose, or a bad connection.
	Coil air gap out of adjustment.	Adjust coil air gap (Check FS481V Service Manual). Contact an APEC Certified Technician.
	Spark plug or head bolts loose.	Retorque (Check FS481V Service Manual). Contact an APEC Certified Technician.
Engine will not start	Head gasket blown or valves need adjusting	Replace head gasket, adjust valves and replace if necessary (Check FS481V Service Manual). Contact an APEC Certified Technician.
	Propane cylinder is empty.	Install properly filled cylinder.
	Oil level is too low.	Check the oil level and add if needed.
	Machine is in the pad change position.	Lower the machine to operating position.
	Main fuse is blown.	Inspect fuse and if blown replace
	Insufficient vacuum.	Place the engine throttle in the idle "slow" position.
		Check the regulator vacuum hose for breaks, pinched hose, or a bad connection.
	Head gasket blown or valves need adjusting.	Replace head gasket, adjust valves and replace if necessary (Check FS481V Service Manual). Contact an APEC Certified Technician.
	Wires broken or disconnected.	Reconnect or replace wires. Contact an APEC Certified Technician.
	Coil(s) defective.	Replace coil(s) (Check FS481V Service Manual). Contact an APEC Certified Technician.
	Spark plug gap is incorrect.	Adjust gap to 0.025" (.64mm)
	Spark plug defective.	Replace spark plug.
Engine lacks power	Dirty air filter(s).	Clean or replace the engine dust filter.
		Clean or replace the primary filter (paper element).
		Clean or replace the secondary filter (foam element).
	Governor out of adjustment or malfunctioning.	Adjust governor and replace if necessary (Check FS481V Service Manual). Contact an APEC Certified Technician.
	Head gasket leaking.	Replace head gasket (Check FS481V Service Manual). Contact an APEC Certified Technician.
	No compression.	Worn piston ring(s) and/or cylinder head(s) require replacement (Check FS481V Service Manual). Contact an APEC Certified Technician.
	Fuel mixture is too lean.	Check and adjust fuel mixture if necessary. Contact an APEC Certified Technician.
Smell or burned rubber	Valves need adjusting or replacing.	Adjust valves (Check FS481V Service Manual). Contact an APEC Certified Technician.
	Belt out of adjustment.	Check the automatic tensioner
Machine vibrates	Loose fasteners.	Check the engine, tensioner, spindle, and pad holder fasteners. Tighten any fasteners that may be loose.
	Pad is not centered on the pad holder.	Remove pad and re-center on padholder. Replace the pad with a new pad if necessary.
	Padholder is out of balance.	Remove pad holder from the machine and clean both sides. Check for cracks or tears. Replace if necessary.
Machine is burnishing too aggressively	Wheels are adjusted too far back.	Move both wheels forward in the wheel bracket.
	Improper pads.	Only use recommended burnishing pads.
Machine pulls to one side	Bent wheel bracket.	Replace wheel bracket.
	Wheel is worn or a bad bearing.	Replace wheel.
	Wheels are adjusted too far back.	Move both wheels forward in the wheel bracket.
Engine stops running	Propane cylinder is empty.	Install properly filled cylinder.
	Operator presence switch not engaged.	Engage one of the switch levers while running the machine. Machine will only run for 30 seconds without one of the switch levers engaged.
	Engine oil level is too low.	Check the oil level and add if needed.
	Dirty air filter(s).	Clean both filters or replace if necessary.
	EcoSense shut the machine down	Clean all filters or replace if necessary.
		Check for any loose wiring or fuel line connections.
	Safe-Stop shut the machine down.	Install properly filled cylinder. Replace liquid cylinder with vapor cylinder.
Dust collection not working properly	Dust collection bag is not collecting dust.	Empty the dust bag.
		Check the dust scoop and/or the dust tube to see if there is an obstruction.
	Skirt is not sealing to the floor.	Skirt is bent or damaged. Replace if necessary.
		Adjust the skirt to fit tightly against the seal, but still be able to move freely. Check wear edge on bottom of the skirt and replace if necessary.



# Maintenance

## Scheduled Maintenance

Operation	Interval			
	Daily	First 100 Hrs.	Every 250 Hrs	Every 500 Hrs.
Check & add engine oil	●			
Check for loose or lost fasteners	●			
Check for oil leakage	●			
Inspect fuel hose and connections	●			
Clean Engine dust filter	●			
Inspect pad holder	●			
Change engine oil filter		●	●	
Change Sentinel Propane Engine Oil		●	●	
Check & clean air cleaner paper element	●			
Check & clean air cleaner foam element	●			
Inspect battery and battery connections			●	
Replace air cleaner paper element			●	
Replace air cleaner foam element			●	
Inspect, clean, & re-gap spark plugs, Replace if necessary			●	
Check & adjust valve clearance.* Retorque heads.*			●	
Clean & lap valve seating surface.*			●	
Check engine emissions				●
Clean cooling fins			●	
Inspect drive belt			●	
Inspect burnishing head assembly	●			
Replace drive belt	As Required			

\* Check FS481V Service Manual. Contact Amano Pioneer Eclipse Certified Technician.



## Oil Level Inspection

1. Push machine to level surface.
2. Turn off LP cylinder and remove it.
3. Clean area around the oil gauge before removing it.
4. Remove the oil gauge and wipe it with a paper towel.
5. The machine should be in an upright level position.



If necessary, place a block under the back of the machine or apply weight to the front of the deck to maintain an upright, level position.

6. Insert the oil gauge into the tube, but do not tighten the oil gauge.
7. Check the oil level. It should be between the "FULL" and "ADD" marks on the oil gauge.

**Note:** If the oil level is near or below the "ADD" mark, remove the oil gauge and add enough engine oil to bring oil level to the "FULL" mark. (Use only Sentinel Synthetic)

**Note:** If the oil level is too high, remove the excess oil by loosening the oil drain valve.

**CAUTION!** Do not fill above the "FULL" mark. Excess oil will cause a smoking condition and may cause the engine to overheat.

## Oil Change

1. Use only Sentinel Synthetic Propane Engine Oil. Sentinel is specially formulated for small, hot-temperature engines and provides a longer 250 hour service interval. If conventional SH or SJ SAE 30 oil is used instead of Sentinel, scheduled maintenance MUST revert to every 50 hours to maintain engine warranty.
2. Change the oil after the first 100 hours of operation and every 250 hours or 90 days, whichever occurs first.
3. Start and warm the engine so the oil will drain easily and completely. Push machine to a level surface. Stop the engine.
4. Turn off LP cylinder and remove it.
5. Remove cap on the end of oil drain hose.
6. Place a suitable container under the end of the oil drain hose.

**WARNING!** Be careful with hot oil being drained. It may be hot enough to cause severe burns.

7. Slowly turn the valve counter-clockwise, until the oil starts to drain.

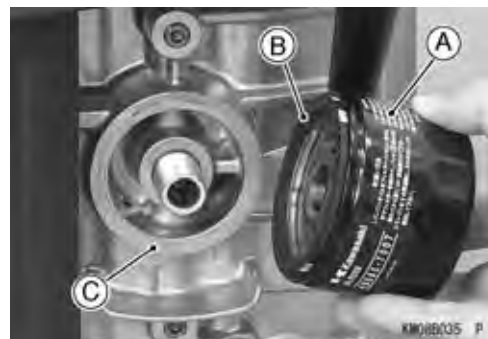


**Note:** In order for the oil to drain, it may be necessary to loosen the oil fill cap.

8. When the oil has finished draining, close the drain valve and place cap back on the end of the valve.
9. Remove oil cap and add clean Sentinel oil. Use 1.6 U.S. qt. (1.5 L) when the filter is not changed and 1.8 U.S. qt. (1.7 L) when filter is changed.
10. Screw in oil gauge. Reconnect the LP cylinder to the fuel hose.
11. Run the engine at low idle for 2 minutes. Check for leaks around the engine.
12. Stop the engine. Check the oil level (see *Oil Level Inspection* section).

## Oil Filter Replacement

1. Place a suitable container underneath the oil filter.
2. Using a strap wrench or oil filter wrench, remove the oil filter. Turn the filter counter-clockwise to remove it.
3. Apply a thin coat of new oil or grease to the oil filter seal (A).
4. Install the new filter (**Part # KA490657007**) by turning it clockwise.
5. Turn the filter until the seal contacts the mounting surface (B) of the engine. Then, turn the filter "BY HAND" 3/4 turn more.



6. Reconnect the LP cylinder to the fuel hose.
7. Run the engine at low idle for 2 minutes. Check for leaks around the engine.

8. Stop the engine. Check the oil level (see *Oil Level Inspection* section).

### Air Filter Inspection and Replacement

1. Push machine to level surface.
2. Turn off LP cylinder and remove it.



3. Turn the two knobs 1/4 turn counter-clockwise and remove the filter cover.
4. Loosen clamp that retains filter and remove the air filter.

**CAUTION!** Do not wash the air cleaner filters. Do not oil the air filters. Do not use pressurized air to clean the air filters.

5. Inspect both primary and secondary air filters. If necessary, clean primary filter by lightly tapping and wipe seal ends with a clean cloth. If primary filter cannot be cleaned, is bent, or damaged, it must be replaced. **(Part # KA110130752)** If secondary filter is dirty, do not attempt to clean it. Replace it with a new filter **(Part # KA110137046)**.
6. Check the intake hose for cracks or damage.
7. Install filters and replace cover.

### Spark Plug Inspection and Replacement

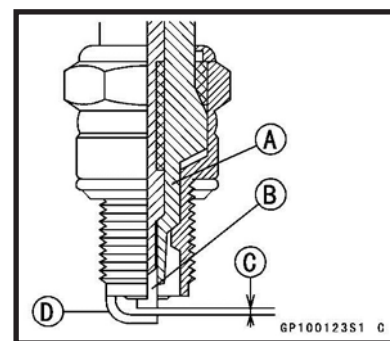
1. Turn off LP cylinder and remove it.
2. Pull spark plug cap off of spark plug.
3. Remove spark plug by turning counter-clockwise and inspect it.

**Note:** If the plug is oily or has carbon build up on it, clean the plug using a high flash-point solvent and a wire brush or other suitable tool.

**Note:** If the spark plug electrodes are corroded or damaged, or if the insulator is cracked, replace the plug. **Use Only Part # KA920702112. DO NOT use any other spark plug!**

4. Measure the gap with a wire-type thickness gauge. The correct gap is .025 in (.635 mm). If the gap is incorrect, carefully bend the side electrode with a suitable tool to obtain the correct gap.

- A: Insulator**  
**B: Center Electrode**  
**C: Plug Gap**  
**D: Side Electrode**



### Engine Dust Filter

1. The engine dust filter should be cleaned each hour and after each use by shaking out the dust and then rinsing with mild detergent. The filter can also be vacuumed with a wet-dry vacuum.
2. Squeeze out the excess water (*Do Not Wring*).
3. Allow the filter to air dry.

**NOTE:** Failure to maintain a clean engine filter will cause the engine to overheat. Also, it may cause the exhaust emissions to elevate to harmful levels. If necessary, replace with (**Part #: MP371300**).



### Valve Clearance & Re-torque Heads:

Refer to Kawasaki's FS481V service manual.

### Valve Seating:

Refer to Kawasaki's FS481V service manual.

### Head Bolt Maintenance

Refer to Kawasaki's FS481V service manual.

### Cooling Fin Maintenance

- A. Remove blower housing and any other shrouds.
- B. Clean the cooling fins as necessary using compressed air or pressure washer.
- C. Reinstall all housings and shrouds.

### Inspect Fuel Hose and Connections

1. Push machine to level surface.
2. Turn off LP cylinder and remove it.
3. Inspect hoses for abrasions and other signs of wear. Replace all worn or damaged hoses.
4. Check for gas leaks by spreading a soapy water solution around all connections while the LP cylinder is reconnected and the service valve is turned ON.



5. If a leak is detected, turn off the LP cylinder. If the leak is in a hose, replace it. If the leak is at a fitting, loosen and clean it. Apply pipe-sealing compound and re-tighten it.
6. Recheck for leaks using a soapy water solution. If leaks persist at fittings, replace them and recheck with a soapy water solution once more.

### **Inspect Pads and Pad Holders**

1. Push machine to level surface.
2. Turn off LP cylinder and remove it.
3. Rock the machine back by lifting up the front of the machine until it rests on the handle grips. (See "Rok-Bak & Pad Change" section.)
4. Remove centering device and inspect the pad. If the pad has worn less than 1/4" (6 mm), replace it.
5. Inspect the pad holder for cracks or damage. If the pad holder does not have any damage proceed to step 9.

**WARNING!** *A damaged pad holder rotating at a high rate of speed may be an extreme hazard if it should come apart.*

6. If the pad holder needs to be removed, a 3/4" wrench will be required. Locate the wrench flats on top of the spindle shaft. With the spindle shaft secure, turn the pad holder counter clockwise until it is free of the spindle shaft.
7. Save the washer and/or spacer that is on the spindle shaft. Be sure they are in place when the pad holder is re-installed.
8. When threading the pad holder onto the spindle shaft, use the wrench to keep the shaft from turning. Be sure the pad holder is tight before proceeding.
9. Secure the pad with the centering device.
10. Lower the machine.

### **Belt Maintenance**

1. Push machine to level surface.
2. Turn off LP cylinder and remove it.
3. Place the machine in the Rok-Bak position (See "Rok-Bak & Pad Change" section) by lifting up on the front of the machine until it rests on the handle grips.
4. Rotate the pad drive and inspect the belt.
5. If cracks or excessive wear is present, the belt needs to be replaced.
6. To check for the proper tightness, squeeze the belt together. The belt should depress between 1/4" (0.6 cm) and 1/2" (1.3 cm).

### **Belt Replacement**

**(21") Part #: MP8070**

**(24") Part #: MP8049**

**(28") Part #: MP272900**

1. Remove the pad holder by holding the end of the shaft on the top of the machine with a 3/4" wrench and turn the pad holder counter-clockwise.
2. *(Dust Collection Models)* Remove the four bolts that retain the pulley cover to the deck liner.
3. Use the 3/4" wrench to turn the end of the spindle shaft on top of the machine while removing the old belt from the spindle pulley.
4. Finish removing the belt from the engine pulley, if necessary.
5. Check engine pulley for correct alignment with the spindle pulley. Check hardware attaching pulleys for proper tightness.
6. Install the new belt onto the engine pulley.
7. Reinstall the new belt onto the spindle pulley using the 3/4" wrench to turn the spindle clockwise. Make sure the belt is correctly placed on the idler pulley.
8. *(Dust Collection Models)* Reinstall the pulley cover.
9. Reinstall the pad holder onto the spindle shaft.
10. Lower the machine to the burnishing position.
11. Check belt for correct operation. Check all hardware for proper tightness.

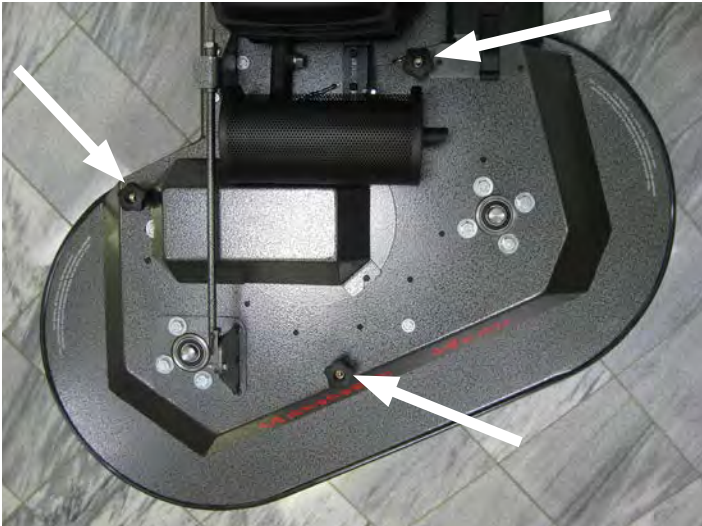


## Belt Replacement (40" Models)

### (40") Part #: MP268800

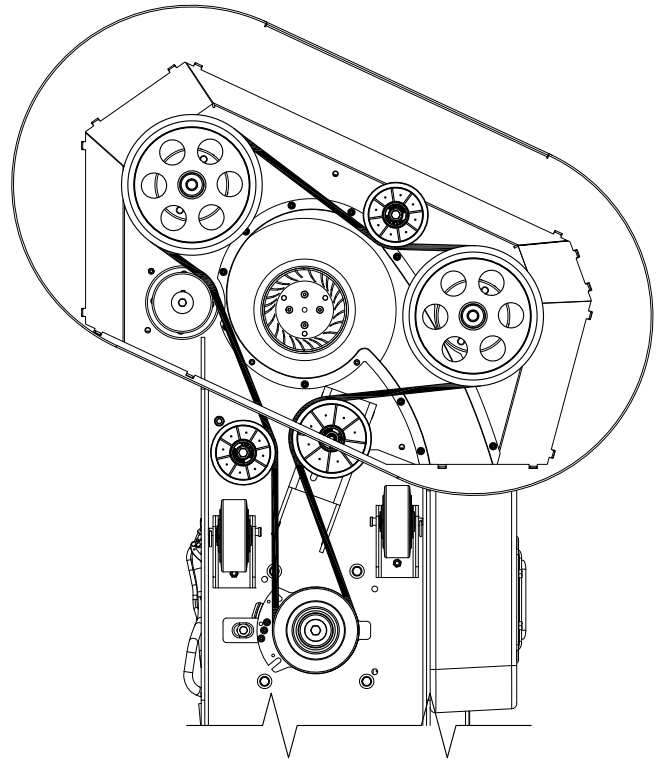
- A. Place the machine in the Rok-Bak position. Remove the pad holders by holding the end of the spindle shaft, located on the top side of the deck, with a 3/4" open-end wrench and turn the pad holder clockwise.
- B. Remove the dust skirt by removing the three skirt retainer pins.

**NOTE:** Document the number of turns that are needed to remove each retainer knob so that it can be reinstalled properly. Also, document the location of each spring and bolt. These components must be placed back in the same location in order for the skirt to function properly.



- C. Remove each retainer knob located on the top side of the deck. Remove the pin and spring assembly from the channel. When all of the retainer pins removed, the skirt can be removed.
- D. Loosen the nut that retains the tensioner pulley. Slide the tensioner pulley downward releasing the tension of the belt.
- E. Use a 3/4" open-end wrench to turn one of the spindle shafts on top of the machine while working the belt off one side of the spindle pulleys.
- F. Remove the belt from the engine clutch pulley and then remove the belt from the unit.
- G. With the belt removed, check all of the hardware attaching the pulleys for proper tightness. Also, check the bearings for wear and the condition of each pulley.
- H. Install the new belt by routing it through opening in the deck and then onto the engine clutch pulley first. Route the belt onto each idler and tensioner pulley, leaving one of the spindle pulleys for last.
- I. Use a 3/4" open-end wrench to turn the spindle shaft and work the belt onto the spindle pulley.

- J. With the belt properly routed, tighten the belt by forcing the tensioner pulley upward. Tighten the hex nut of the tensioner pulley when the belt has adequate tension. The belt should depress between 1/4" (0,6cm) and 1/2" (1,3cm).



- K. Turn the belt through several revolutions to make sure that the belt tracks properly.
- L. Reinstall the skirt assembly. Be sure that each pin and spring assembly is installed in the proper location. When attaching the retainer knob to each pin, use the same number of turns used to remove the knob.
- M. Reinstall the pad holders onto the spindle shafts.
- N. Lower the machine to the operating position.
- O. Install tank and start unit. Engage clutch to check for correct operation.



## Battery Maintenance

The battery supplied with this machine is a sealed, absorbed glass mat (AGM), maintenance free type. It never needs servicing. When battery replacement is necessary (**Part #: MP362200**).

1. Push machine to level surface.
2. Turn off LP cylinder and remove it.



3. Disconnect the BLACK negative battery cable first. Disconnect the RED positive battery cable last.
4. Loosen battery-retaining strap.
5. Lift out old battery and replace with new battery.
6. Secure battery with battery-retaining strap.
7. Connect the RED positive battery cable first. Connect the BLACK negative battery cable last.

**NOTE:** Dispose of old battery in the proper manner. Most auto parts stores accept used batteries for recycling.

### PROPOSITION 65 WARNING

- Battery posts, terminals, and related accessories contain lead and lead compounds, chemicals known to the State of California to cause cancer and reproductive harm.
- Batteries also contain other chemicals known to the State of California to cause cancer.
- Wash hands after handling.

## Machine Storage

Only authorized, trained personnel should have access to propane cylinders and machines.

1. Remove propane fuel cylinder when not in use and store it outside in a storage cage in accordance with NFPA Handbook 58 CAN/CGAB149.2. Do not release or bleed propane inside the building. Please consult your local Fire Marshal to ensure that you are in compliance with local fire codes.
2. Store machine away from objects that may fall and damage it.
3. Never store machine or fuel cylinders near an open flame or heat-producing device.
4. Make sure machine is cleaned properly before storing.
5. Never store machine with cylinders installed, or store spare cylinders in an enclosed van or trailer.
6. Store machine in a dry location, temperature not to exceed 120°F (50°C).

## Repacking the Machine

Refer to *Unpacking* and repack the machine using original packing materials and container. Store machine in a dry location, temperature not to exceed 120°F (50°C).

## Transporting the Machine

When transporting a propane powered floor machine with the fuel cylinder installed, the cylinder should be securely fastened with the service valve closed and the machine should be secured in the vehicle. Any propane fuel cylinders not installed should be securely fastened to avoid movement and damage. Never store machine with cylinder installed or store spare cylinders in an enclosed van or trailer. It is a good practice to check propane cylinders for overfilling before transporting them. If overfilled, correct before loading them in the vehicle by venting the excess propane outside in a safe area using the bleeder valve.

## Machine Specifications

<u>Starting:</u>	12VDC Battery
<u>Deck:</u>	Cast Aluminum
<u>Sound Level:</u>	< 89 dB(A)
<u>Vibration:</u>	Less than 2.5 m/s <sup>2</sup>
<u>Engine:</u>	Kawasaki FS481V, 603cc Air Cooled
<u>Engine Speed:</u>	Idle - 1800-2000 rpm High Idle - 3400-3500 rpm
<u>Engine Oil:</u>	Sentinel Synthetic Propane Engine Oil
<u>Engine Oil Capacity:</u>	Filter not removed - 1.6qt (1.5L) Filter removed - 1.8qt (1.7L)
<u>Engine Oil Filter:</u>	KA490657007
<u>Engine Primary Air Filter (Paper Element):</u>	KA110130752
<u>Engine Air Pre-Cleaner (Foam Element):</u>	KA110137046
<u>Spark Plug:</u>	KA920702112
<u>Spark Plug Gap:</u>	0.025 in. (0.635 mm)
<u>LP Cylinder Type:</u>	20lb (9.1 kg) Vapor Withdraw

### 21" Machines

Pad Size:	21" (53.3 cm)
Pad Speed:	2000 RPM
Width:	23.5" (59.7 cm)
Length:	56" (142.4 cm)
Height:	39.5" (100 cm)
Weight:	215 lbs (w/o cylinder) (98 kg) (w/ Clutch & Dust Collection)

### 24" Machines

Pad Size:	24" (61.0 cm)
Pad Speed:	1800 RPM
Width:	27.5" (69.9 cm)
Length:	58.5" (148.6 cm)
Height:	40" (101.6 cm)
Weight:	221 lbs (w/o cylinder) (100 kg) (w/ Clutch & Dust Collection)

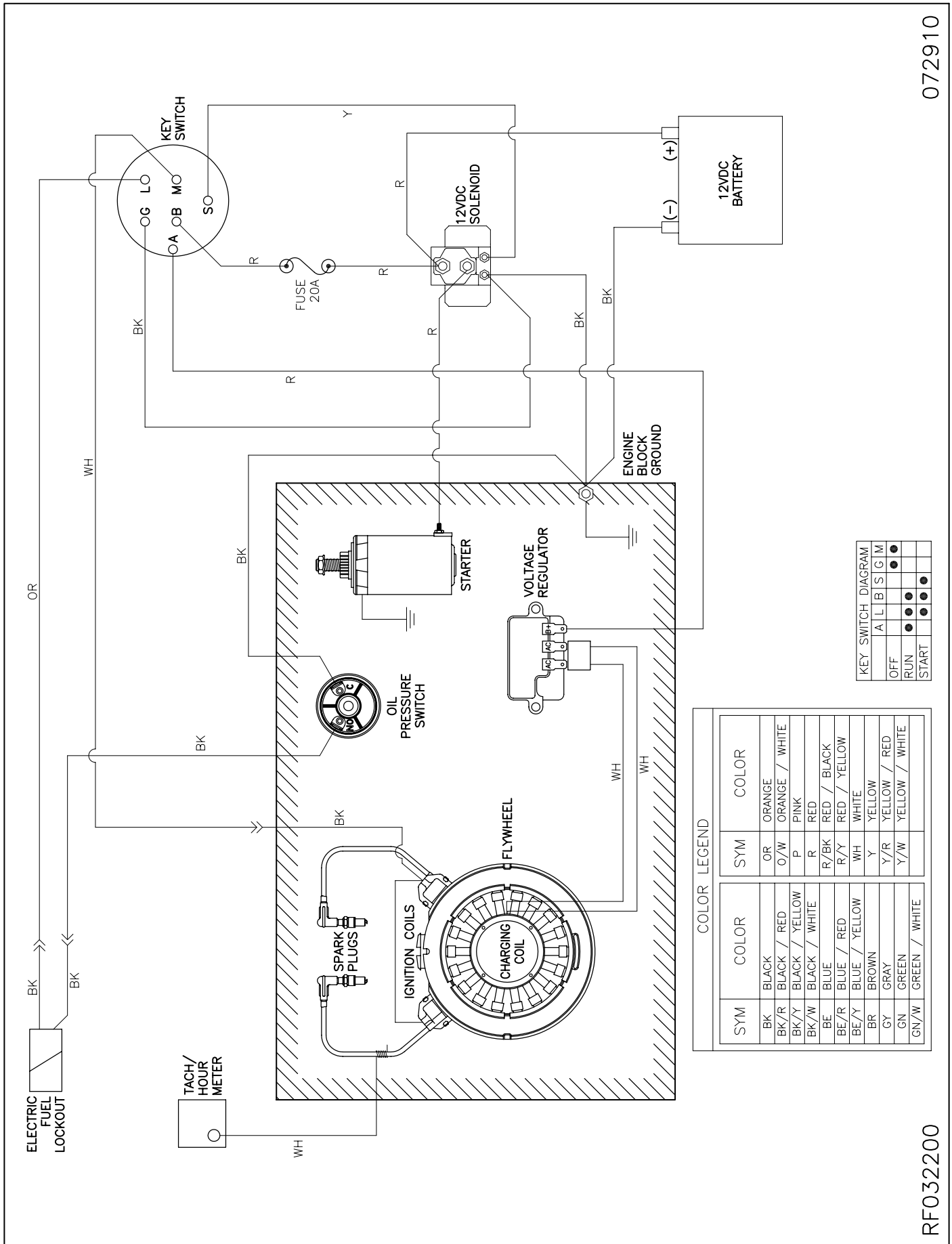
### 28" Machines

Pad Size:	28" (71.1 cm)
Pad Speed:	1500 RPM
Width:	30.5" (77.5 cm)
Length:	61.5" (156.2 cm)
Height:	41.0" (104 cm)
Weight:	234 lbs (w/o cylinder) (106 kg) (w/ Clutch & Dust Collection)

### 40" Machines

Pad Size:	(Qty. 2) 21" (53.3 cm)
Pad Speed:	1850 RPM
Width:	46.5" (118 cm)
Length:	61.75" (157 cm)
Height:	41" (104 cm)
Weight:	340 lbs (154 kg)

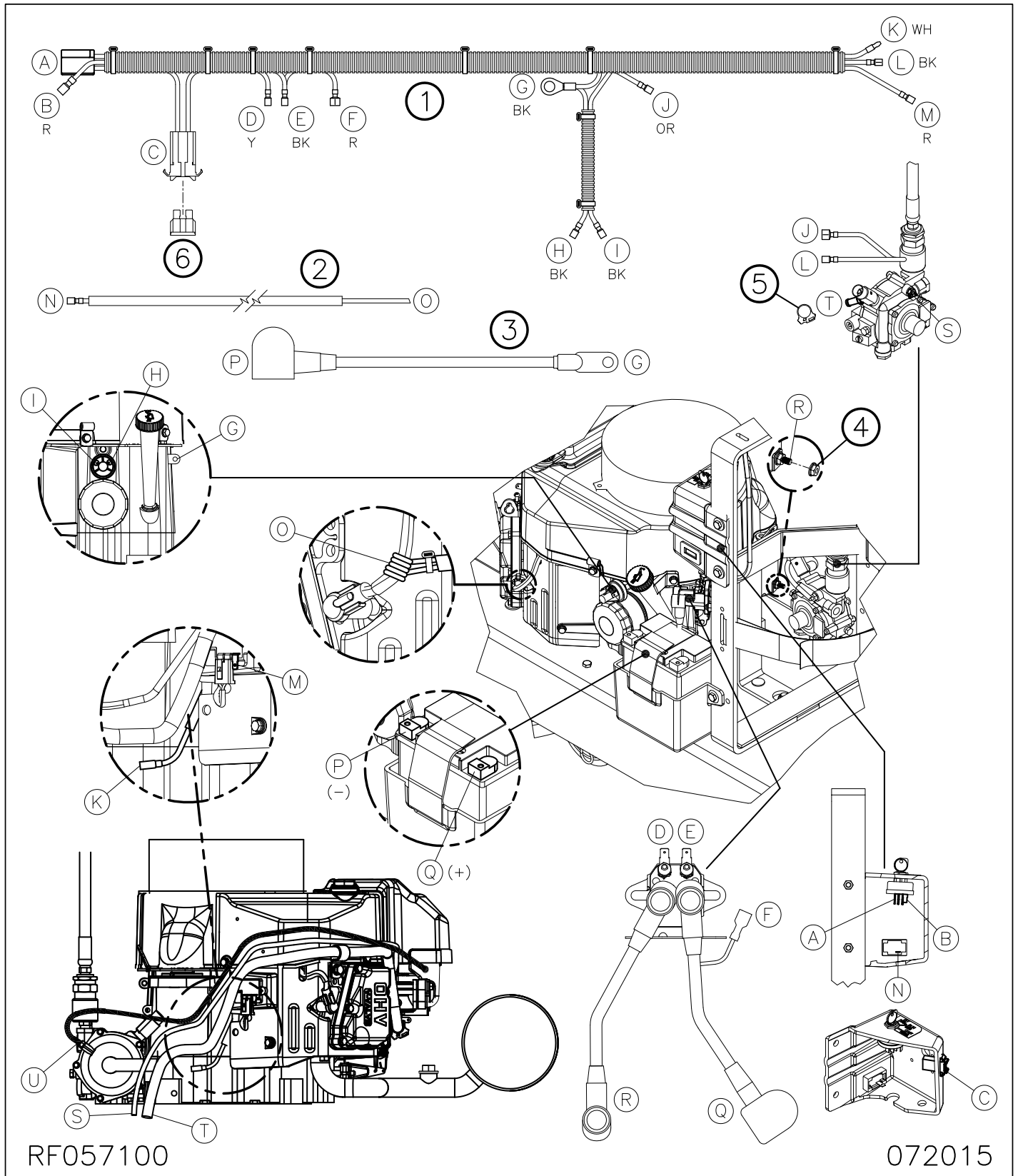
# Electrical Schematic (Base Model w/o Options)



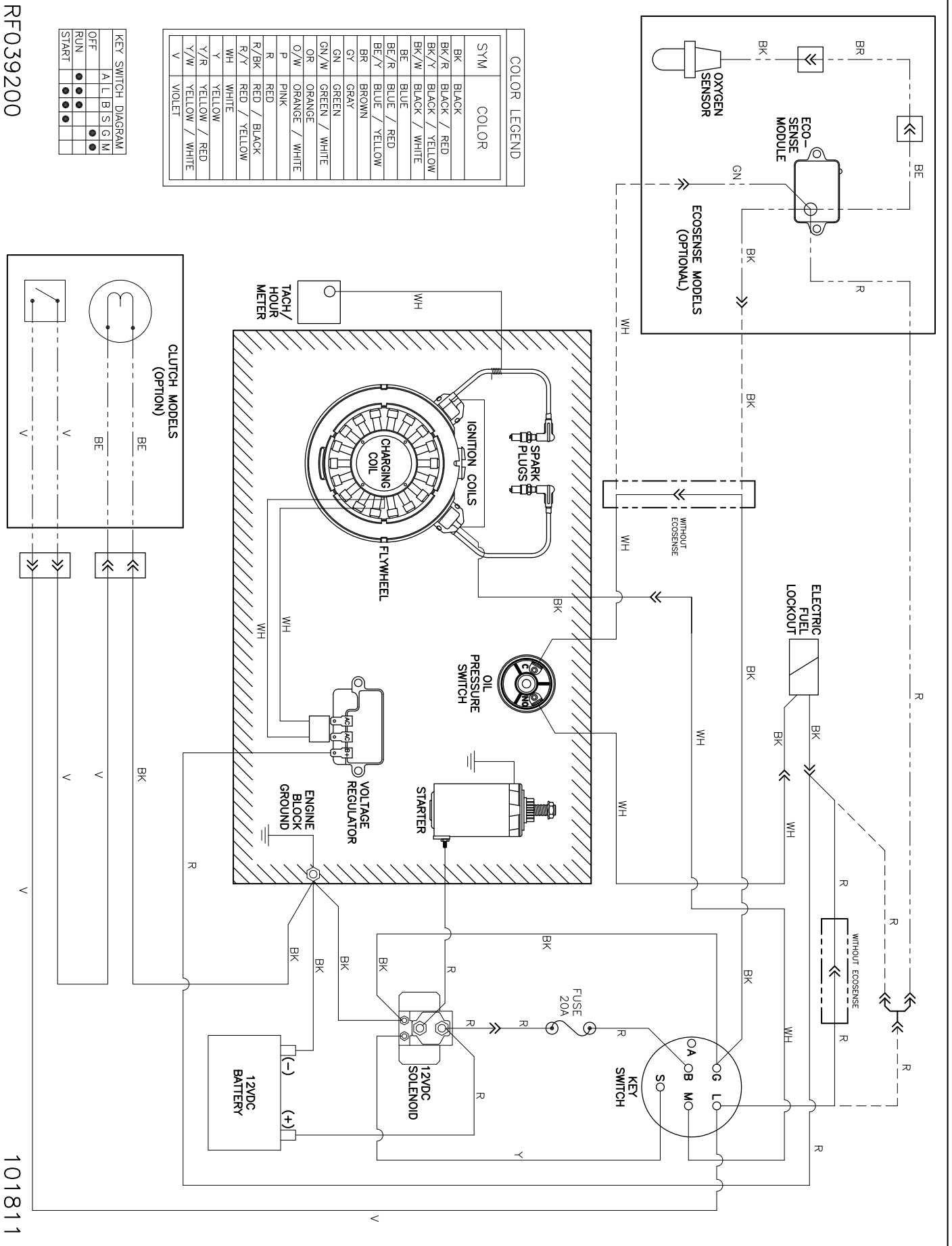
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## Connections (Base Model w/o Options)

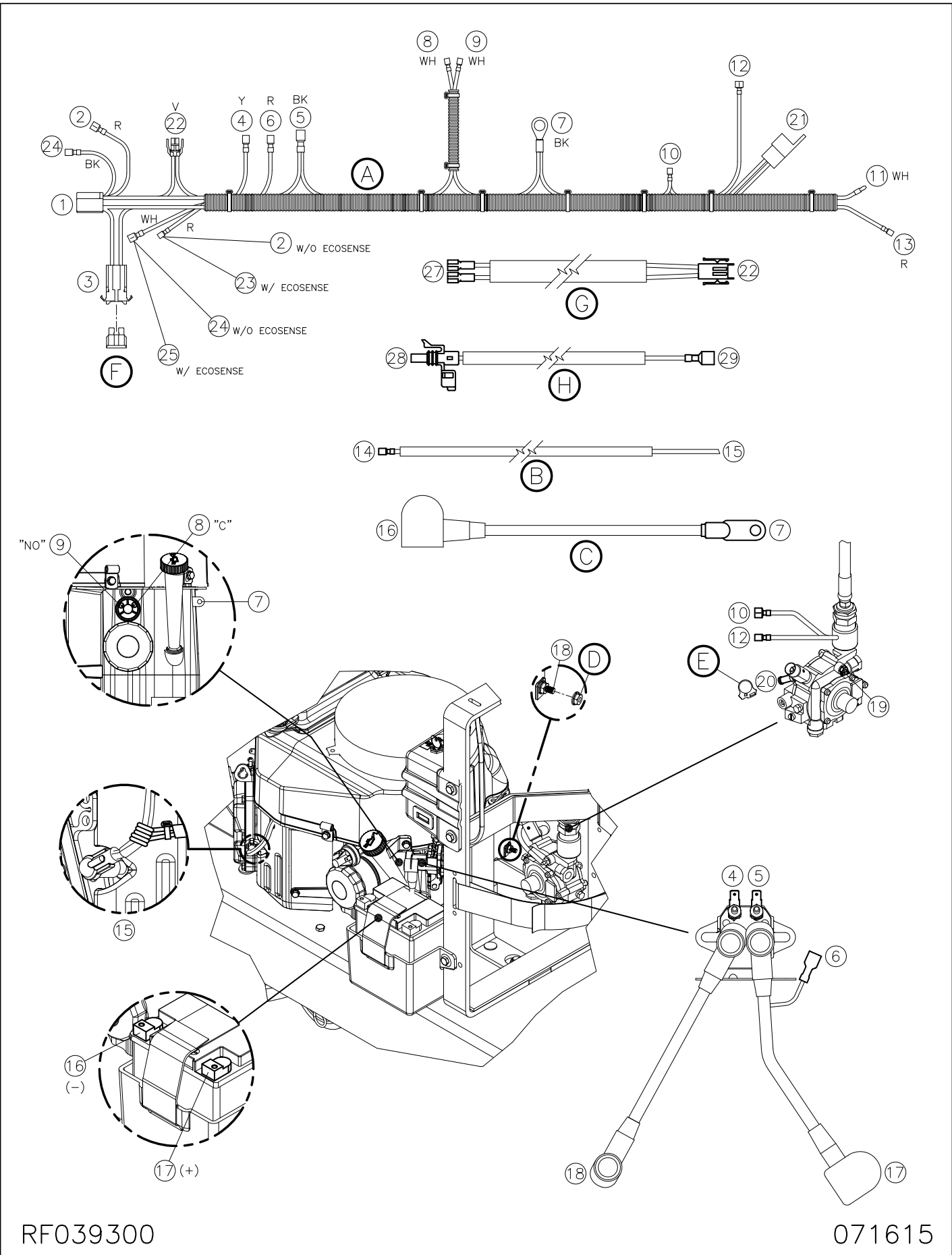


Item	Ref. No.	Description	Qty	Item	Ref. No.	Description	Qty
1	MP368300	HARNESS, WIRING	1	4	NB9545	NUT, 1/4"	1
2	MP368400	WIRE, METER, HOUR	1	5	NB7282	CLAMP, HOSE	1
3	MP368500	CABLE, BATTERY, NEG., 10"	1	6	SS2570	FUSE, 20A	1





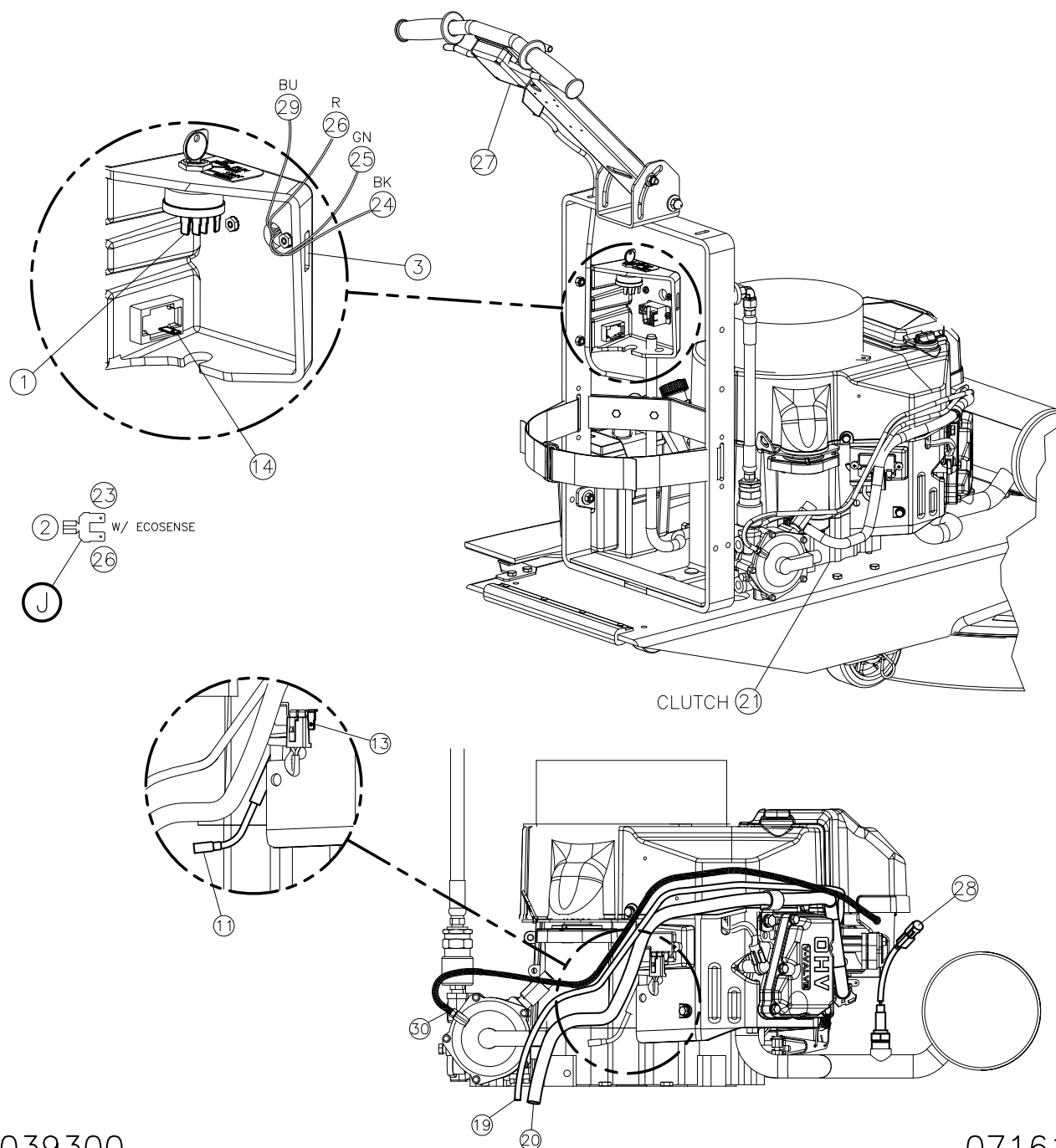
### Connections (w/ Optional Clutch & EcoSense)



RF039300

071615

## Connections (w/ Optional Clutch & EcoSense)

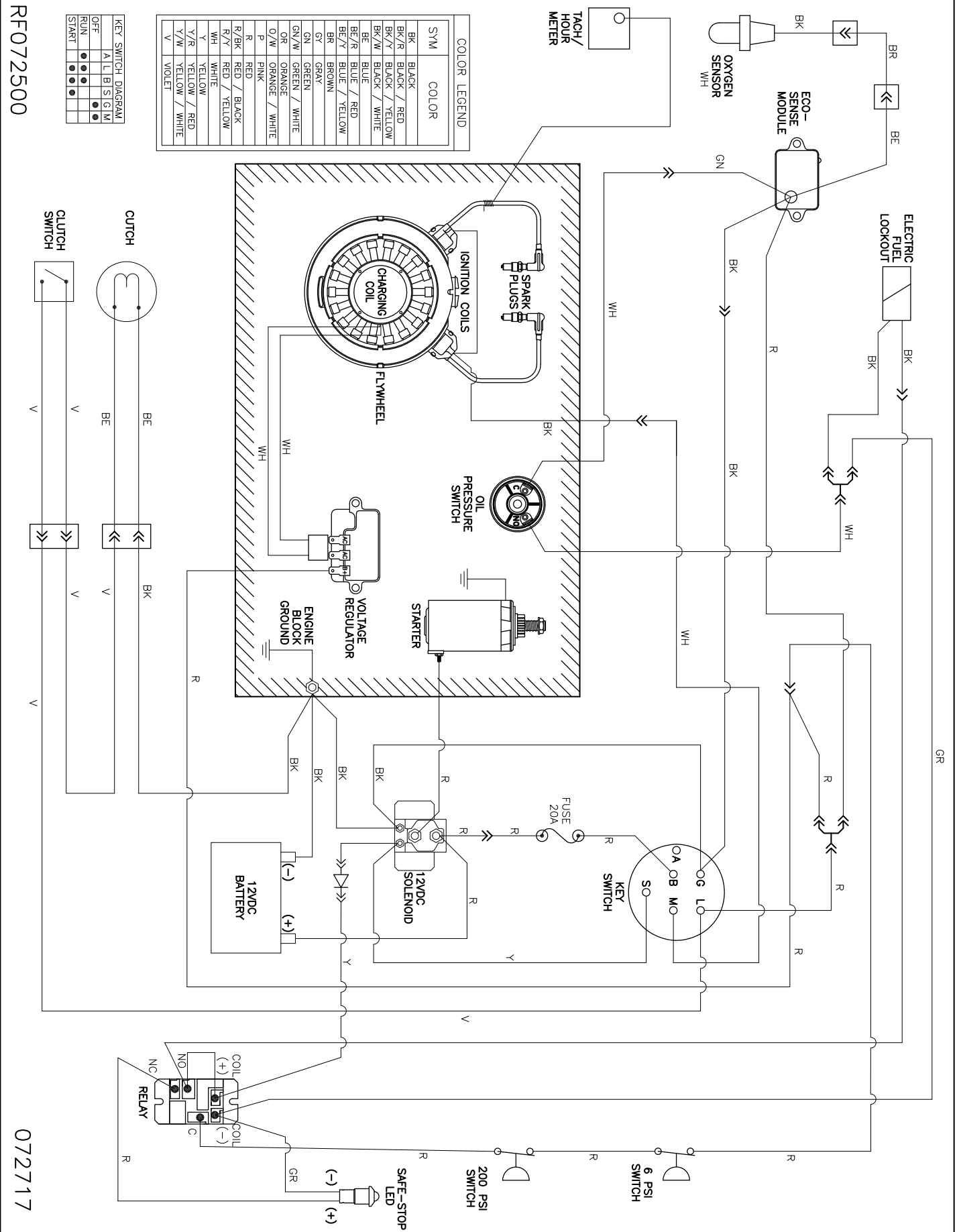


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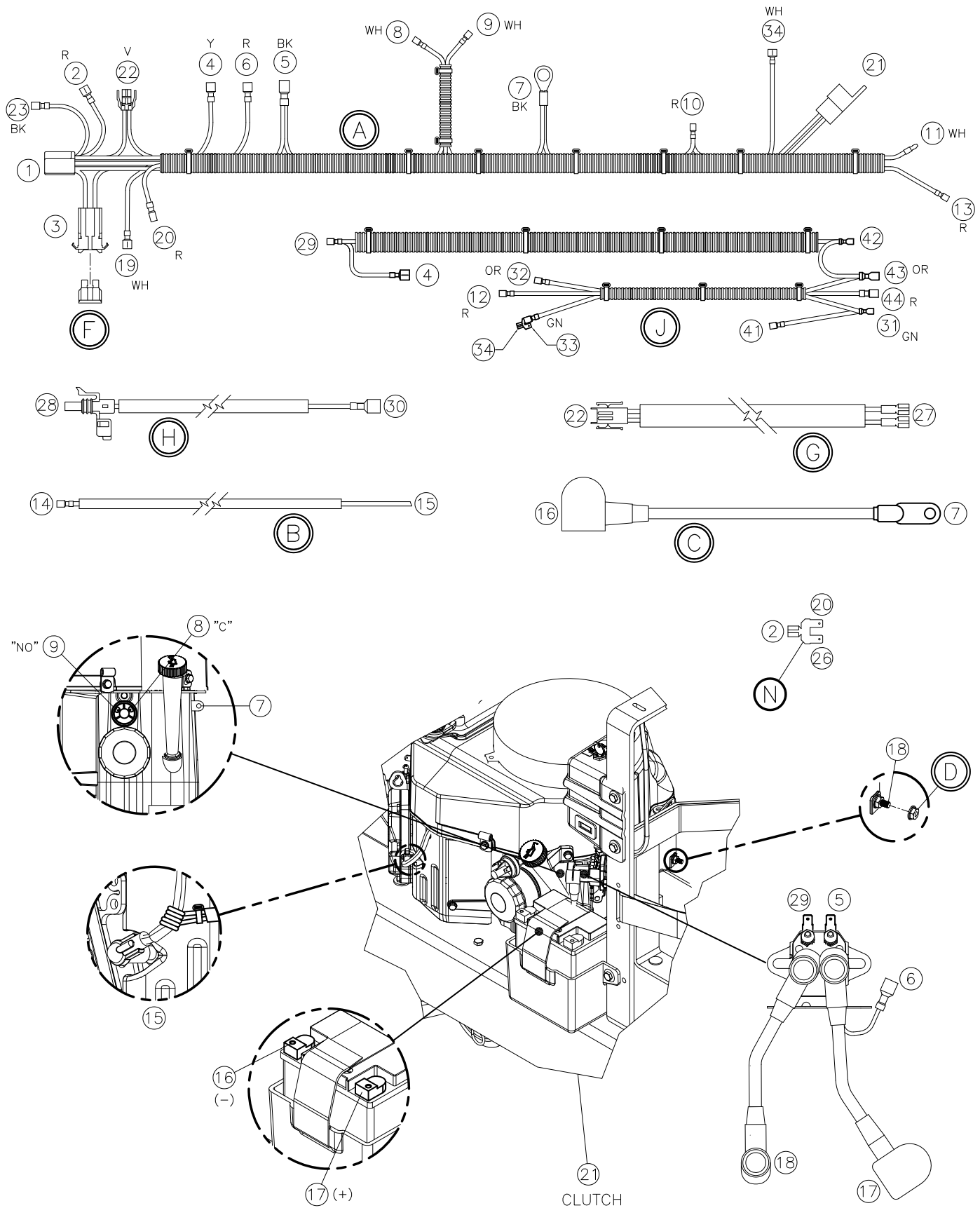
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A	MP402400	HARNESS, WIRING	1	F	SS2570	FUSE, 20A	1
B	MP368400	WIRE, METER, HOUR	1	G	MP122100	HARNESS, WIRING, CLUTCH	1
C	MP368500	CABLE, BATTERY, NEG., 10"	1	H	MP373000	WIRE, SENSOR, OXYGEN	1
D	NB9545	NUT, 1/4"	1	J	NB5516	TERMINAL ADAPTER	1
E	NB7282	CLAMP, HOSE	1				

# Electrical Schematic (w/ Optional SafeStop)



RF072500

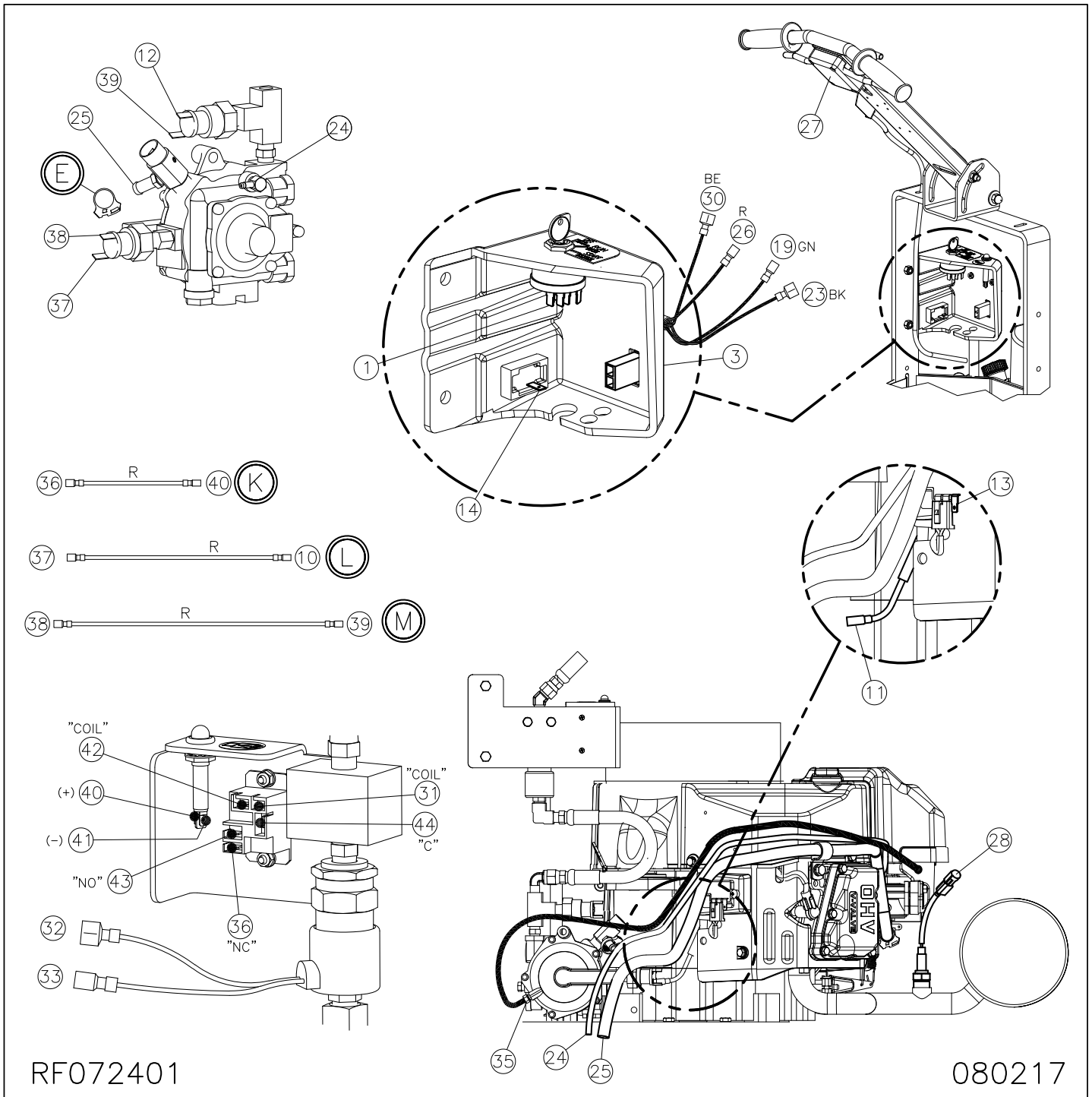
072717



RF072400

080217

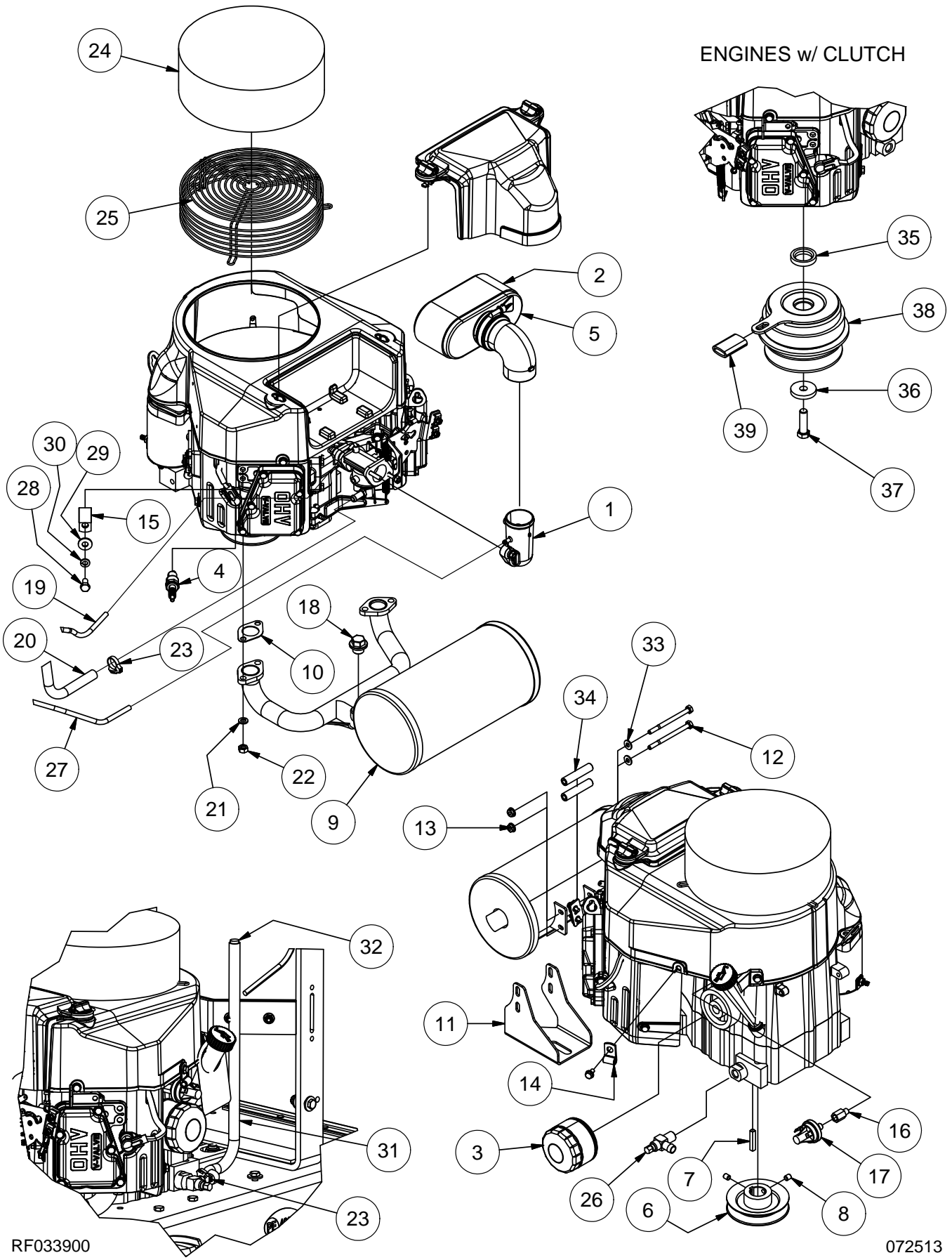




A	MP402400	HARNESS, WIRING, MAIN, 420BU	1
B	MP368400	HARNESS, WIRING, METER, HOUR, 27"	1
C	MP368500	CABLE, BATTERY, NEG., 10"	1
D	NB9545	NUT, SPIN LOCK, 1/4-20	1
E	NB7282	CLAMP, HOSE, NO.38	1
F	SS2570	FUSE, 20 AMP, ATO	1
G	MP122100	HARNESS, WIRING, CLUTCH, KAW., MB	1

H	MP373000	WIRE, SENSOR OXYGEN, STD	1
J	MP510200	HARNESS, WIRING, SAFE-STOP	1
K	MP510500	WIRE, JUMPER, RED, 5.75"	1
L	MP510300	WIRE, JUMPER, RED, 7.25"	1
M	MP510400	WIRE, JUMPER, RED, 8.5"	1
N	NB5516	TERMINAL ADAPTER	1

ENGINES w/ CLUTCH

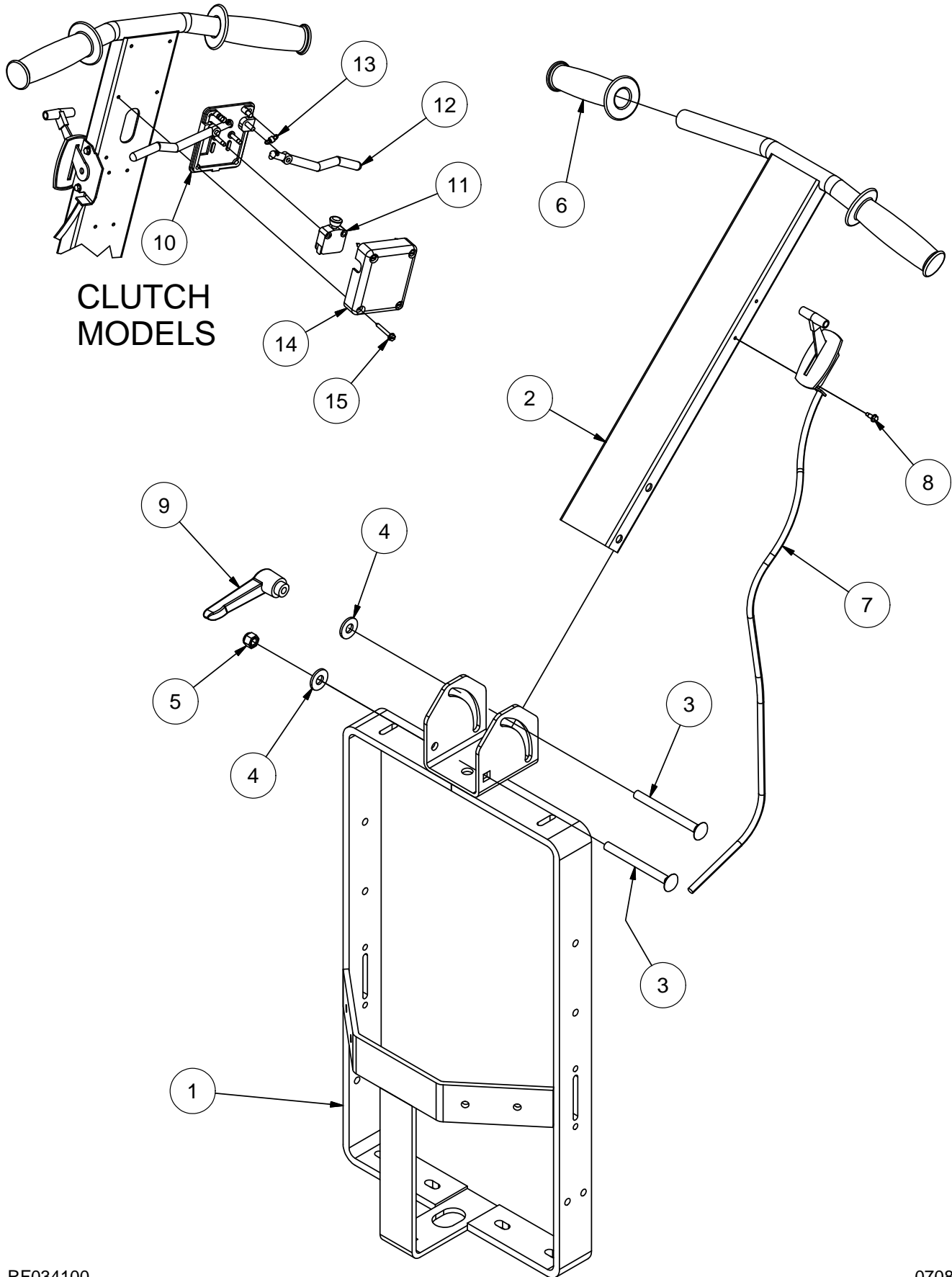


RF033900

072513

## Engine Assembly (continued)

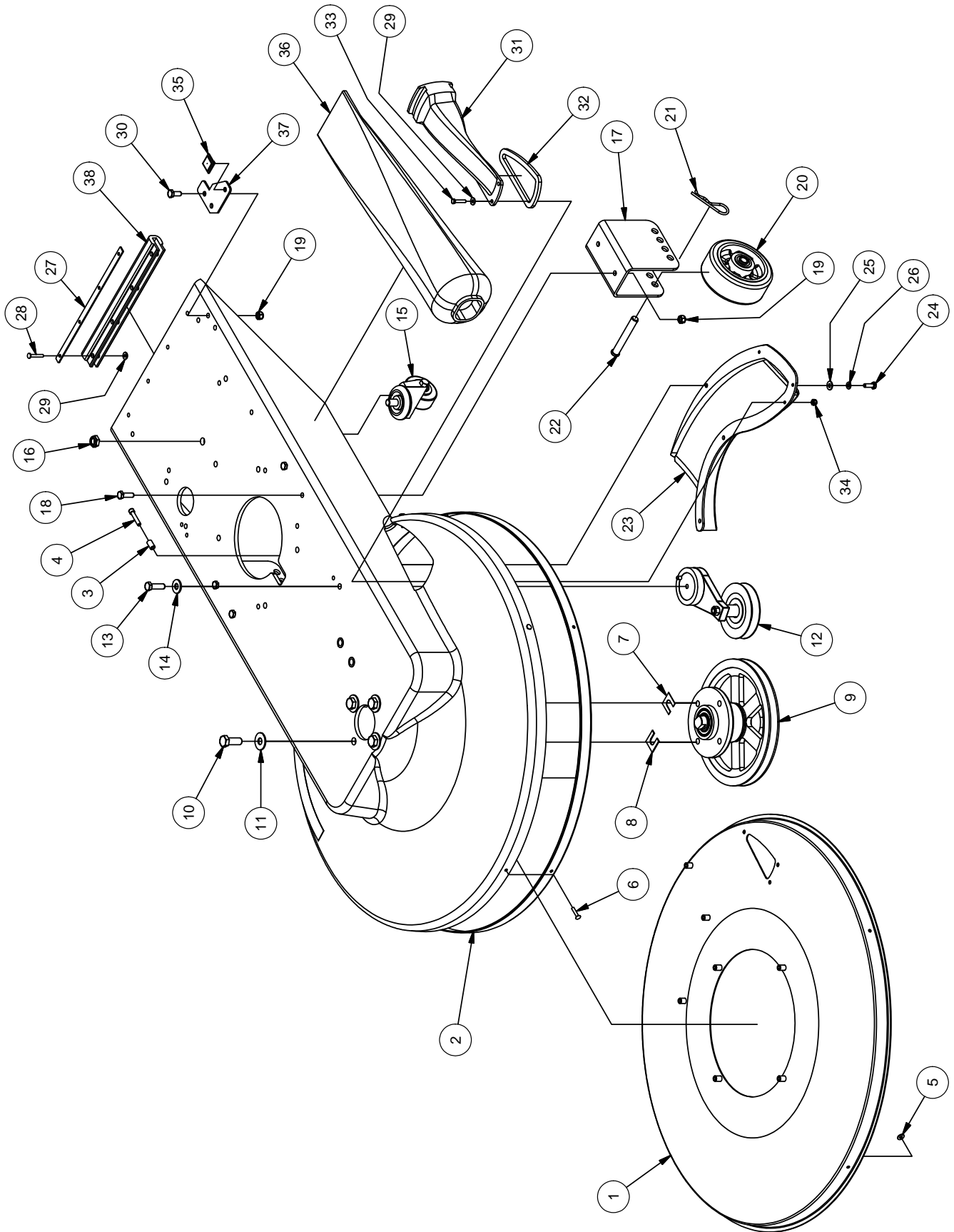
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1	KA160600742	PIPE, INTAKE	1	20	NB2470	HOSE, FUEL, 3/8"	26"
2	KA110137046	PRECLEANER, AIR	1	21	KA461DA0800	WASHER, LOCK, M8	4
3	KA490657007	FILTER, OIL	1	22	KA922107027	NUT, HEX, M8	4
4	KA920702112	PLUG, SPARK, NGK, BPR4ES	2	23	NB7282	CLAMP, HOSE	2
5	KA110130752	ELEMENT, FILTER, AIR	1	24	MP371300	FILTER, INTAKE, ENGINE	1
6	MP367700	PULLEY, 4.00"	1	25	MP371200	CAGE, INTAKE, ENGINE	1
7	MP7802	KEY, 1/4" X 1-1/2"	1	26	MP072300	VALVE, DRAIN, OIL	1
8	NB2463	SCREW, SET, 5/16" X 3/8"	2	27	NB2460	HOSE, VACUUM, 5/32"	33"
9	MP364900	MUFFLER, CATALYST	1	28	NB065000	BOLT, HEX, M8 X 16	1
10	KA110607016	GASKET, MUFFLER	2	29	NB9267	WASHER, FLAT, 5/16"	1
11	MP455601	BRACE, MUFFLER	1	30	NB6111	WASHER, LOCK, 5/16"	1
12	NB068500	BOLT, HEX, 1/4" X 3-1/2"	2	31	MP4515	TUBING, DRAIN, OIL	18"
13	NB9545	NUT, FLANGE, 1/4"	2	32	NB1621	PLUG, CAP	1
14	NB8125	CLAMP, 1/4" ID	1	33	NB3350	WASHER, FLAT, 1/4"	2
15	NB8130	CLAMP, 3/4" ID	1	34	MP455900	SPACER, 1/4" ID	2
16	MP044800	ADAPTER, 1/8" NPT	1	35	MP371700	SPACER, 1.02" ID	1
17	MP019200	SWITCH, PRESSURE, OIL	1	36	MP4805	SPACER, BOTTOM, CLUTCH	1
18A	MP015200	PLUG, SENSOR	1	37	NB005800	BOLT, HEX, 7/16" X 1-1/2"	1
18B	MP466500	SENSOR, OXYGEN	1	38	MP4787	CLUTCH, ASM.	1
19	NB2460	HOSE, VACUUM, 5/32"	27"	39	MP4790	TUBING, NEOPRENE	2.5"





### ***Handle Assembly (continued)***

<b><u>Item</u></b>	<b><u>Ref. No.</u></b>	<b><u>Description</u></b>	<b><u>Qty</u></b>
1	MP366500	HANDLE, BASE	1
2	MP366800	HANDLE, TOP	1
3	NB9460	BOLT, CARRIAGE, 3/8" X 4"	2
4	NB3450	WASHER, FLAT, 3/8"	2
5	NB3267	NUT, LOCK, 3/8"	1
6	MP366900	GRIP, HANDLE	2
7	MP368000	CABLE, THROTTLE	1
8	NB4382	SCREW, #8 X 1/2"	2
9	MP5950	LEVER, ADJUST, HANDLE	1
10	MP1230	BASE, BOX, SWITCH	1
11	MP376000	SWITCH, ASM.	1
12	MP087100	LEVER, SWITCH	2
13	MP9606	SPRING, LEVER	2
14	MP1210	COVER, BOX	1
15	NB5366	SCREW, #8 X 1-1/4"	4

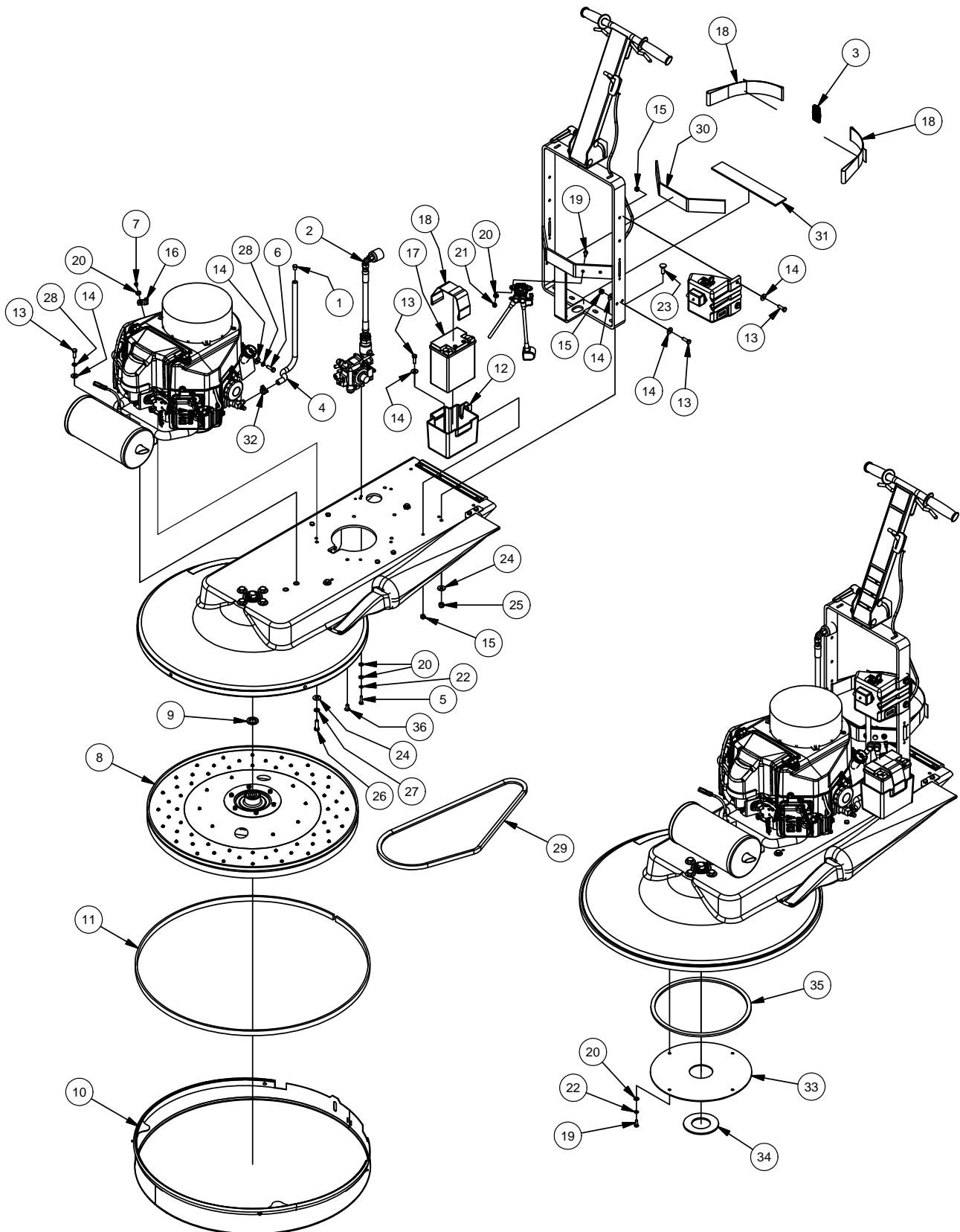


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RF034000

### Old Deck Assembly (continued)

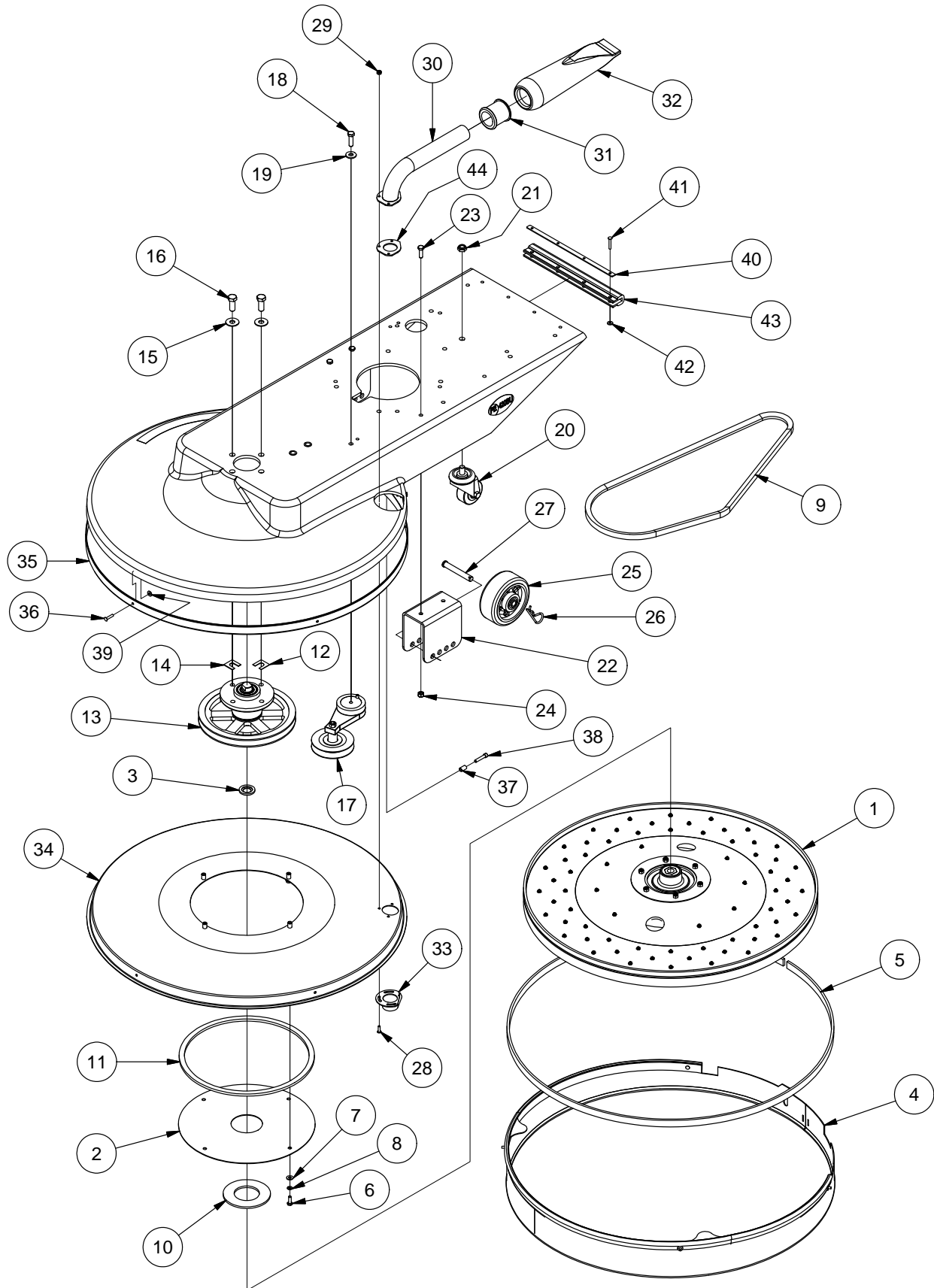
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1A	MP066801	LINER, 28", ASM.	1	18	NB6545	BOLT, HEX, 5/16" X 1"	4
1B	MP073300	LINER, 24", ASM.	1	19	NB3265	NUT, LOCK, 5/16"	6
1C	MP376200	LINER, 21", ASM.	1	20	MP352600	WHEEL, 5" X 2"	2
2A	MP8300	HOOK, VELCRO, 1"	74"	21	LX2105	CLIP, HITCH PIN	2
2B	MP8300	HOOK, VELCRO, 1"	85"	22	NB053400	PIN, CLEVIS, 1/2" X 3-1/2"	2
2C	MP8300	HOOK, VELCRO, 1"	98"	23A	MP064800	SCOOP, VAC, 28"	1
3	MP139900	BUSHING, STEEL	1	23B	MP064700	SCOOP, VAC, 24"	1
4	NB038800	BOLT, SH, 1/4" X 1-1/4"	1	23C	MP064600	SCOOP, VAC, 21"	1
5	NB9645	WASHER, FLAT, #10	5	24	NB019100	BOLT, HEX, 1/4" X 3/4"	3
6	NB020600	RIVET, 3/16" X 3/4"	5	25	NB3350	WASHER, FLAT, 1/4"	3
7	MP197100	SHIM, CAMBER, 1/32"	1	26	NB6110	WASHER, LOCK, 1/4"	3
8	MP197000	SHIM, CAMBER, 1/16"	1	27	MP336200	STRAP, BUMPER	1
9A	MP447700	SPINDLE, 9.25", ASM. (28")	1	28	NB063400	RIVET, 3/16" X 1.00"	4
9B	MP7235	SPINDLE, 7.25", ASM. (24")	1	29	NB9645	WASHER, FLAT, #10	7
9C	MP107700	SPINDLE, 6.75", ASM. (21")	1	30	NB9745	BOLT, HEX, 5/16" X 3/4"	2
10	NB6864	BOLT, HEX, 1/2" X 1-1/4"	4	31	MP067600	TUBE, DUST	1
11	NB9269	WASHER, FLAT, 7/16"	4	32	MP065200	SEAL, TUBE, DUST	1
12	MP071800	TENSIONER, BELT	1	33	NB063300	SCREW, HEX, #10 X 1"	3
13	NB6044	BOLT, HEX, 3/8" X 1-1/4"	1	34	NB9735	NUT, LOCK, #10	3
14	NB3450	WASHER, FLAT, 3/8"	1	35	MP8310	STUDS, HOOK, VELCRO	1
15	MP012801	CASTER, 2-1/2"	1	36	MP124700	BAG, VACUUM	1
16	NB003100	NUT, JAM, HEX, 1/2"	1	37	MP371601	BRACKET, SUPPORT, BAG	1
17	MP371501	BRACKET, WHEEL, 5" X 2"	2	38	MP371400	BUMPER, ROK-BAK	1





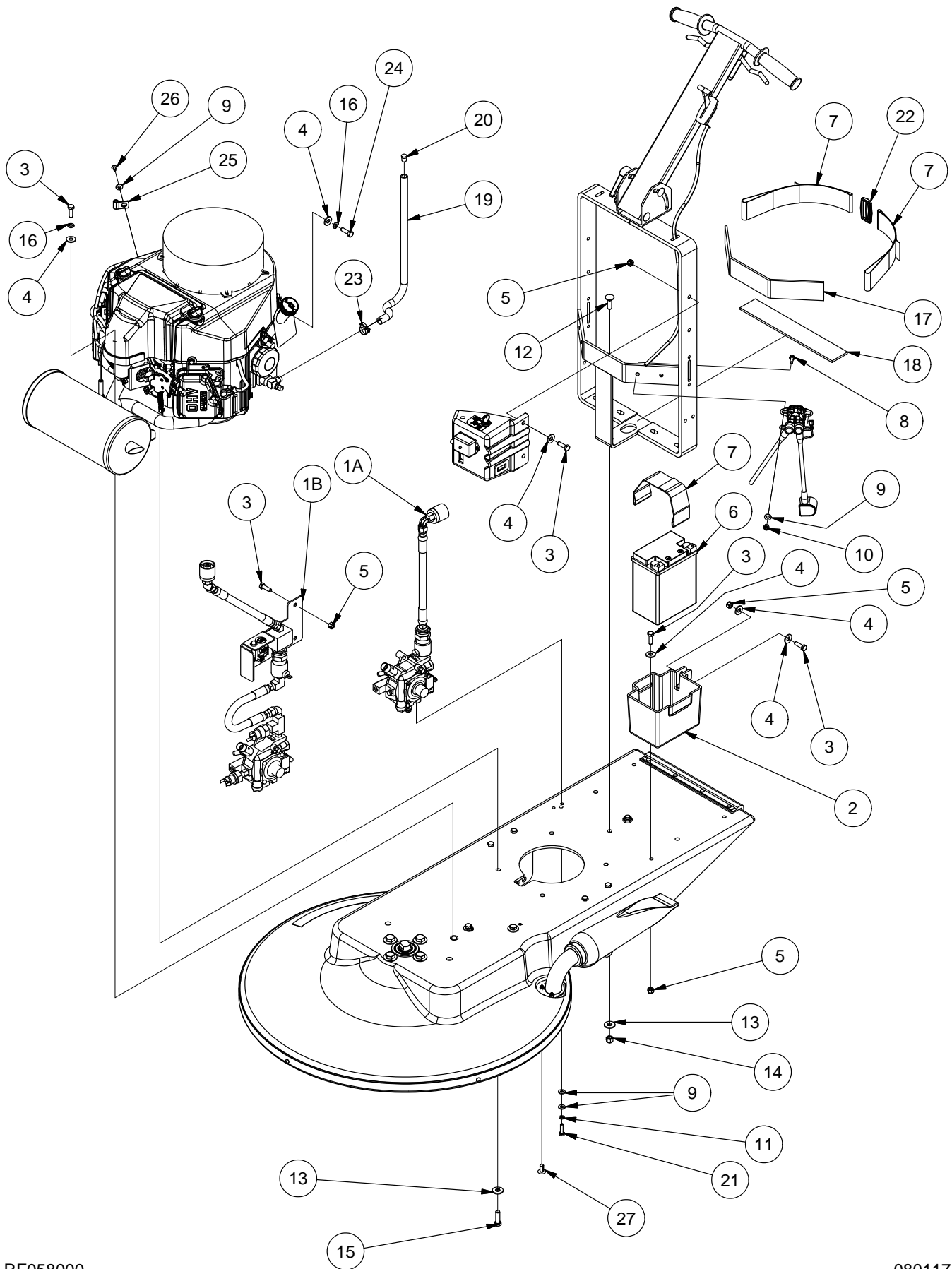
# Old Main Assembly (continued)

<u>Item</u>	<u>Ref. No.</u>	<u>Description</u>	<u>Qty</u>	<u>Item</u>	<u>Ref. No.</u>	<u>Description</u>	<u>Qty</u>
1	NB1621	PLUG, CAP	1	18	MP368100	STRAP, 2" X 23"	3
2	MP371800	REGULATOR, ASM.	1	19	NB019100	BOLT, HEX, 1/4" X 3/4"	6
3	MP367600	SLIDE, STRAP, 2"	1	20	NB3350	WASHER, FLAT, 1/4"	11
4	MP4515	TUBING, DRAIN, OIL	1	21	NB3275	NUT, LOCK, 1/4"	2
5	NB6530	BOLT, HEX, 1/4" X 1"	2	22	NB6110	WASHER, LOCK, 1/4"	6
6	NB065100	BOLT, HEX, M8 X 25	1	23	NB5520	BOLT, CARRIAGE, 3/8" X 1-1/4"	3
7	NB064900	SCREW, #10 X 1/2"	1	24	NB3450	WASHER, FLAT, 3/8"	6
8A	MP032500	PAD HOLDER, 28", ASM.	1	25	NB3267	NUT, LOCK, 3/8"	3
8B	MP047500	PAD HOLDER, 24", ASM.	1	26	NB6044	BOLT, HEX, 3/8" X 1-1/4"	3
8C	MP095200	PAD HOLDER, 21", ASM.	1	27	MX1075	WASHER, LOCK, 3/8"	3
9	MP195300	SPACER, BEARING	1	28	NB6111	WASHER, LOCK, 5/16"	3
10A	MP139400	SKIRT, 28", ASM.	1	29A	MP272900	BELT, BX-57 (28")	1
10B	MP139300	SKIRT, 24", ASM.	1	29B	MP8049	BELT, BX-49 (24")	1
10C	MP139200	SKIRT, 21", ASM.	1	29C	MP8070	BELT, BX-46 (21")	1
11A	MP139600	FELT, BLACK (28")	8 FT	30	MP6600	FELT, VELCRO, BLACK	15"
11B	MP139600	FELT, BLACK (24")	7 FT	31	MP6600	FELT, VELCRO, BLACK	12"
11C	MP139600	FELT, BLACK (21")	6.25 FT	32	NB7282	CLAMP, HOSE	2
12	MP367500	TRAY, BATTERY	1	33	MP068600	COVER, PULLEY	1
13	NB6545	BOLT, HEX, 5/16" X 1"	6	34	MP065100	SEAL, SPINDLE	1
14	NB9267	WASHER, FLAT, 5/16"	8	35	MP075200	FOAM, 1/2" X 38"	1
15	NB3265	NUT, LOCK, 5/16"	4	36	NB065800	PLUG, HOLE, 5/16"	1
16	NB8125	CLAMP, 1/4"	1	37	MP105900	CYLINDER, STEEL (NOT SHOWN)	1
17	MP362200	BATTERY, 12V	1				



## Deck Assembly (continued)

<u>Item</u>	<u>Ref. No.</u>	<u>Description</u>	<u>Qty</u>	<u>Item</u>	<u>Ref. No.</u>	<u>Description</u>	<u>Qty</u>
1A	MP032500	PAD HOLDER, 28", ASM.	1	19	NB3450	WASHER, FLAT, 3/8"	1
1B	MP047500	PAD HOLDER, 24", ASM.	1	20	MP012801	CASTER, 2-1/2"	1
1C	MP095200	PAD HOLDER, 21", ASM.	1	21	NB003100	NUT, HEX, JAM, 1/2"	1
2A	MP068600	COVER, PULLEY, 28"	1	22	MP371501	BRACKET, WHEEL, 5" X 2"	2
2B	MP073400	COVER, PULLEY, 24"	1	23	NB6545	BOLT, HEX, 5/16" X 1"	4
2C	MP125300	COVER, PULLEY, 21"	1	24	NB3265	NUT, LOCK, 5/16"	4
3	MP195300	SPACER, BEARING	1	25	MP352600	WHEEL, 5" X 2"	2
4A	MP139400	SKIRT, 28", ASM.	1	26	LX2105	CLIP, HITCH PIN	2
4B	MP139300	SKIRT, 24", ASM.	1	27	NB053400	PIN, CLEVIS, 1/2" X 3-1/2"	2
4C	MP139200	SKIRT, 21", ASM.	1	28	NB049200	SCREW, BH, #10 X 5/8"	3
5A	MP139600	FELT, BLACK (28")	8 FT	29	NB9735	NUT, LOCK, #10	3
5B	MP139600	FELT, BLACK, (24")	7 FT	30	MP469500	TUBE, DUST	1
5C	MP139600	FELT, BLACK (21")	6.25 FT	31	MP469400	GROMMET, 1.5" ID X 2" OD	1
6	NB019100	BOLT, HEX, 1/4" X 3/4"	4	32	MP469300	BAG, DUST, 12"	1
7	NB3350	WASHER, FLAT, 1/4"	4	33	MP467600	SCOOP, VACUUM	1
8	NB6110	WASHER, LOCK, 1/4"	4	34A	MP481000	LINER, SHROUD, 28", ASM.	1
9A	MP272900	BELT, BX-57 (28")	1	34B	MP494700	LINER, SHROUD, 24", ASM.	1
9B	MP8049	BELT, BX-49 (24")	1	34C	MP477500	LINER, SHROUD, 21", ASM.	1
9C	MP8070	BELT, BX-46 (21")	1	35A	MP8300	HOOK, VELCRO, 1"	9 FT
10	MP065100	SEAL, SPINDLE	1	35B	MP8300	HOOK, VELCRO, 1"	8 FT
11	MP075200	FOAM, 1/2" X 38"	1	35C	MP8300	HOOK, VELCRO, 1"	7 FT
12	MP197100	SHIM, 1/32"	1	36	NB020600	RIVET, 3/16" X 1/2"	5
13A	MP447700	SPINDLE, 9.25", ASM. (28")	1	37	MP139900	BUSHING, STEEL	1
13B	MP7235	SPINDLE, 7.25", ASM. (24")	1	38	NB038800	BOLT, SH, 1/4" X 1-1/4"	1
13C	MP107700	SPINDLE, 6.75", ASM. (21")	1	39	NB9645	WASHER, FLAT, #10	5
14	MP197000	SHIM, 1/16"	1	40	MP336200	STRAP, BUMPER	1
15	NB9269	WASHER, FLAT, 7/16"	4	41	NB063400	RIVET, 3/16" X 1"	4
16	NB6864	BOLT, HEX, 1/2" X 1-1/4"	4	42	NB9645	WASHER, FLAT, #10	4
17	MP071800	TENSIONER, BELT	1	43	MP371400	BUMPER, ROK-BAK	1
18	NB6044	BOLT, HEX, 3/8" X 1-1/4"	1	44	MP496500	GASKET, DUST TUBE	1



RF058000

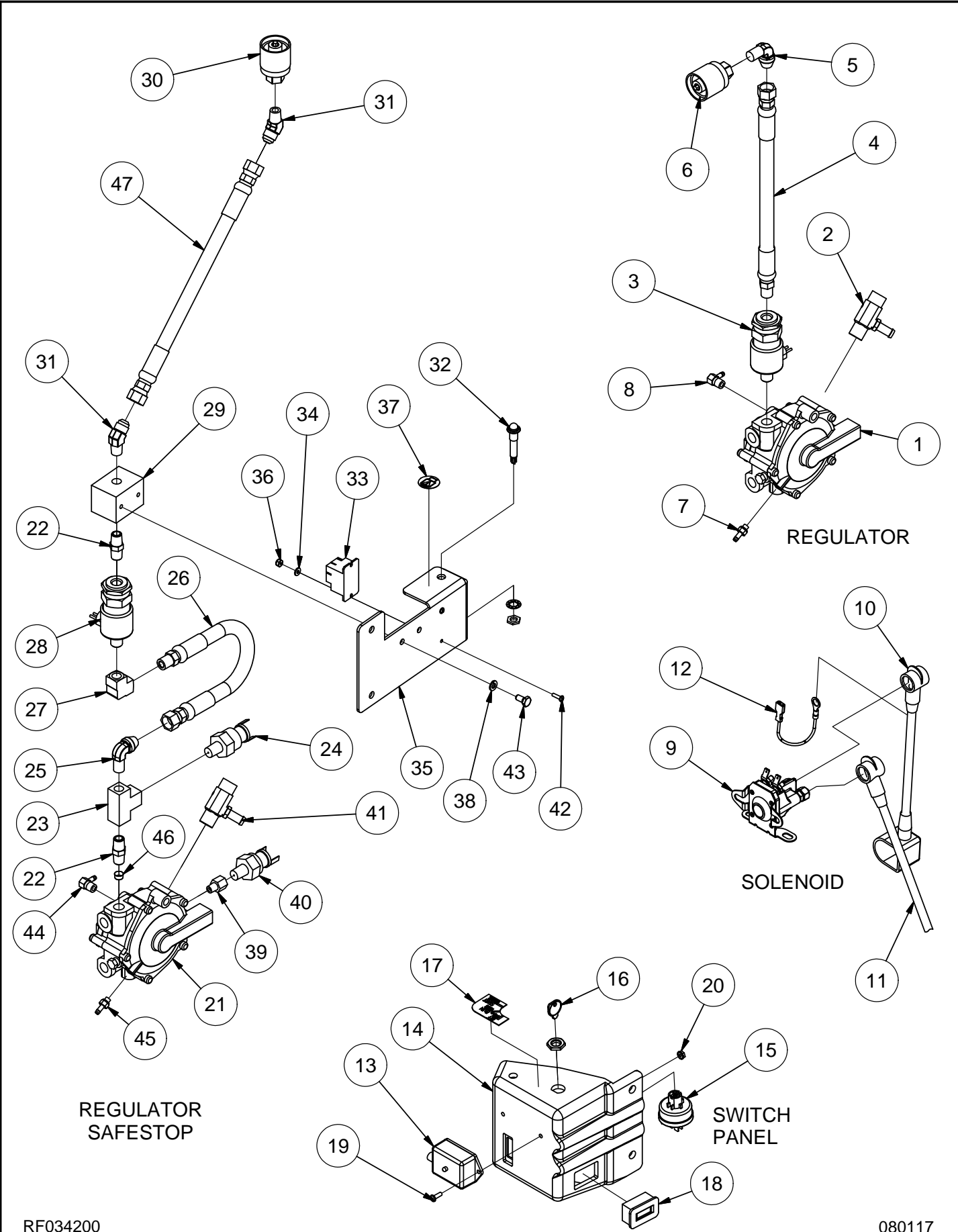
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## Main Assembly (continued)

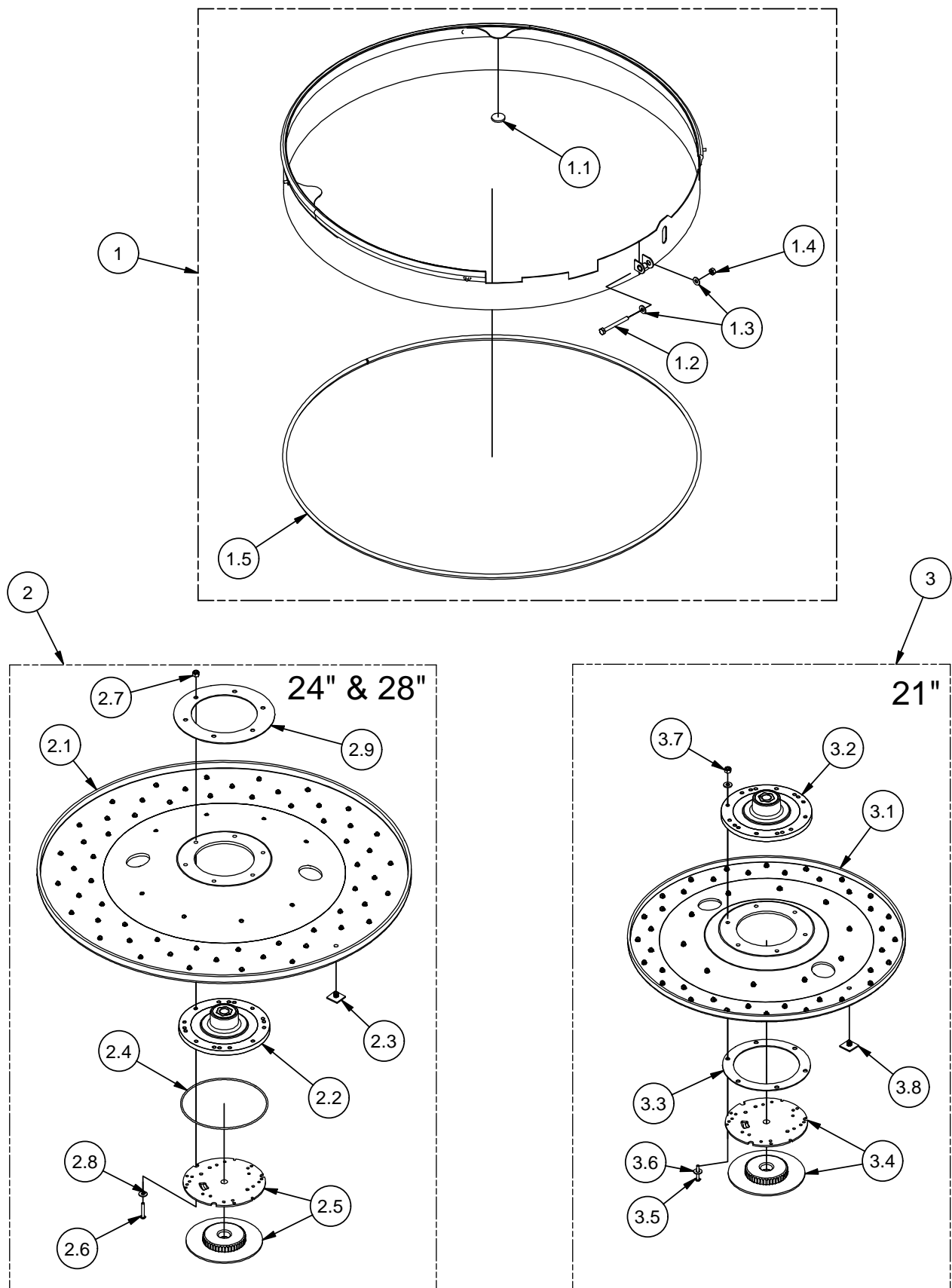
Parts List			
ITEM	QTY	PART NUMBER	DESCRIPTION
1A	1	MP371800	REGULATOR, STND MDL, ASM.
1B	1	MP509500	REGULATOR ASM, SAFE-STOP
2	1	MP367500	TRAY, BATTERY, 5-1/4 X 3-1/2
3	6	NB6545	SCREW, CAP, HH, 5/16"-18 X 1"
4	8	NB9267	WASHER, FLAT, 5/16"
5	4	NB3265	NUT, LOCK, 5/16"-18, NC
6	1	MP362200	BATTERY, 12V, 210CCA, AGM
7	3	MP368100	STRAP, 2" x 23", OPEN ENDS
8	2	NB019100	BOLT, HEX, 1/4-20 X 3/4, GD 5
9	7	NB3350	WASHER, FLAT, 1/4"
10	2	NB3275	NUT, LOCK, 1/4"
11	2	NB6110	WASHER, LOCK, 1/4"
12	3	NB5520	BOLT, CARRIAGE, 3/8"-16 X 1 1/4"
13	6	NB3450	WASHER, FLAT, 3/8"
14	3	NB3267	NUT, LOCK, 3/8", NC
15	3	NB6044	SCREW, CAP, 3/8 X 1 1/4
16	3	NB6111	WASHER, LOCK, 5/16"
17	15"	MP6600	VELCRO, FELT, BLACK
18	12"	MP6600	VELCRO, FELT, BLACK
19	1.5 FT	MP4515	TUBING, OIL DRAIN
20	1	NB1621	CAPLUG, K8, RED
21	2	NB6530	SCREW, CAP, HH, 1/4-20 X 1
22	1	MP367600	SLIDE, STRAP, 2", BLK
23	1	NB7282	CLAMP, HOSE, NO.38
24	1	NB065100	BOLT, HEX, M8 x 25, GD 8.8, ZINC
25	1	NB8125	CLAMP, 1/4" ID, RETAINER
26	1	NB064900	SCREW, #10 x 1/2", TRUSS HD, PHIL.
27	1	NB065800	PLUG, HOLE, 5/16", BLK

## Regulator, Switch Panel & Solenoid Assembly



# **Regulator, Switch Panel & Solenoid Assembly (continued)**

<b>Item</b>	<b>Ref. No.</b>	<b>Description</b>	<b>Qty</b>	<b>Item</b>	<b>Ref. No.</b>	<b>Description</b>	<b>Qty</b>
1	SA026300	REGULATOR, LP	1	25	MP4330	FITTING, 49 X 6, REG TO FUELOCK	1
2	MP017900	ADJUSTMENT, FUEL, ASM.	1	26	MP367300	HOSE, FUEL, LP, 13", ASM.	1
3	MP317500	FUELOCK, ASM.	1	27	MP4332	FITTING, 1/4", BRASS ELBOW, FPT	1
4	MP367300	HOSE, FUEL, 13"	1	28	MP317500	FUELOCK, 12 VOLT, ASM.	1
5	MP4330	FITTING, ELBOW	1	29	MP509600	MANIFOLD, SAFE STOP	1
6	MP4500	COUPLER, REGO	1	30	MP4500	COUPLER, QUICK REGO, FEMALE	1
7	MP371100	FITTING, 3/16" HB	1	31	MP4331	FITTING, 54 X 6, REG TO FUELOCK	2
8	MP372400	FITTING, ELBOW, 1/8"	1	32	MP492000	LIGHT, RED, LED, 12V	1
9	MP367100	SOLENOID, STARTER	1	33	MP151500	RELAY, BOARD, CIRCUIT, PRINTED, 12V	1
10	MP366700	CABLE, BATTERY, 9"	1	34	NB007100	WASHER, FLAT, #6	2
11	MP120900	CABLE, BATTERY, 14"	1	35	MP509401	BRACKET, SAFE-STOP	1
12	MP354900	WIRE, SOLENOID	1	36	NB020800	NUT, LOCK, NYLON, 6-32	2
13	MP402300	MODULE, ECOSENSE, ASM.	1	37	MP509700	DECAL, OVERFILL WARNING	1
14	MP367400	PANEL, SWITCH	1	38	NB6110	WASHER, LOCK, 1/4"	2
15	MP199000	SWITCH, IGNITION	1	39	MP509900	FITTING, 1/8" MNPT X 1/4" FNPT	1
16	KC4834001	KEY, IGNITION	1	40	MP509800	SWITCH, PRESSURE, 6 PSI	1
17	SS900001	LABEL, SWITCH	1	41	MP017900	ADJUSTMENT, FUEL, ASM.	1
18	MP280400	METER, HOUR / TACH	1	42	NB9515	SCREW, PAN HD, 6-32 X 1/2	2
19	NB007400	SCREW, #8 X 1/2"	2	43	NB015700	SCREW, CAP, HH, 1/4 -20 X 5/8	2
20	NB9710	NUT, #8	2	44	MP372400	FITTING, ELBOW, BRASS	1
21	SA026300	REGULATOR, LP	1	45	MP371100	FITTING, BRASS, 1/4-28 x 3/16" HB	1
22	MP4325	FITTING, 3325 X 4, REG TO FUELOCK	2	46	MP341500	SCREEN, INLET, REGULATOR	1
23	MP509300	FITTING, TEE, 1/4" FNPT	1	47	MP4340	HOSE, 12", REGULATOR	1
24	MP509200	SWITCH, PRESSURE, 200 PSI	1				

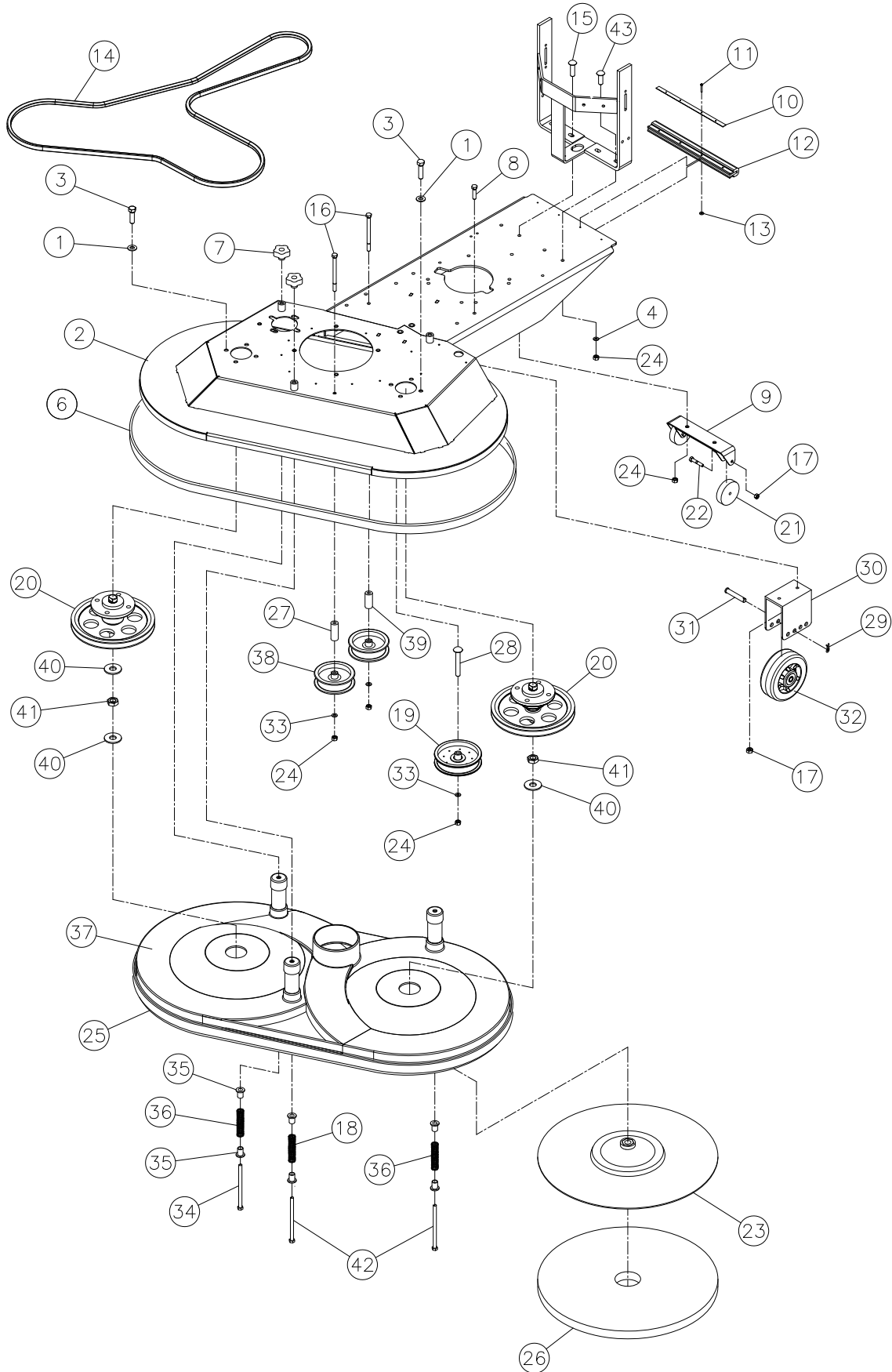


## Skirt & Pad Holder Assembly (continued)

<u>Item</u>	<u>Ref. No.</u>	<u>Description</u>	<u>Qty</u>
<b>SKIRTS (DUST COLLECTION MODELS ONLY)</b>			
<b>1A</b>	MP139400	SKIRT, 28", ASM.	1
<b>1B</b>	MP139300	SKIRT, 24", ASM.	1
<b>1C</b>	MP139200	SKIRT, 21", ASM.	1
1.1	MP140000	FELT, DOT	2
1.2	NB050600	BOLT, HEX, 1/4" X 2-1/2"	1
1.3	NB3350	WASHER, FLAT, 1/4"	2
1.4	MX1045	NUT, HEX, 1/4"	1
1.5A	MP139800	EDGING, WEAR (28")	8.14 FT
1.5B	MP139800	EDGING, WEAR (24")	7.10 FT
1.5C	MP139800	EDGING, WEAR (21")	6.03 FT
<b>28" &amp; 24" PAD HOLDER</b>			
<b>2A</b>	MP032500	PAD HOLDER, 28", ASM.	1
<b>2B</b>	MP047500	PAD HOLDER, 24", ASM.	1
2.1A	SA004000	PAD HOLDER, 28" W/ STUDS	1
2.1B	SA007800	PAD HOLDER, 24" W/ STUDS	1
2.2	MP195800	FLEXI, W/O LIP, YELLOW	1
2.3A	MP8310	STUDS, VELCRO (28")	68
2.3B	MP8310	STUDS, VELCRO (24")	76
2.4	MP066300	RING, SPACER	1
2.5	MP012700	RETAINER, PAD (SCREW IN)	1
2.6	NB9319	SCREW, BH, 1/4" X 1-1/4"	6
2.7	NB3275	NUT, LOCK, 1/4"	6
2.8	NB3350	WASHER, FLAT, 1/4"	6
2.9	MP196300	RING, RELIEF	1
<b>21" PAD HOLDER</b>			
<b>3</b>	MP095200	PAD HOLDER, 21", ASM.	1
3.1	SA003900	PAD HOLDER, 21" W/ STUDS	1
3.2	MP195800	FLEXI, W/O LIP, YELLOW	1
3.3	MP081300	RING, RELIEF, 21"	1
3.4	MP012700	RETAINER, PAD, CENTER-LOK II	1
3.5	NB9319	SCREW, BH, 1/4" X 1-1/4"	6
3.6	NB3350	WASHER, FLAT, 1/4"	6
3.7	NB3275	NUT, LOCK, 1/4"	6
3.8	MP8310	STUDS, VELCRO (21")	50

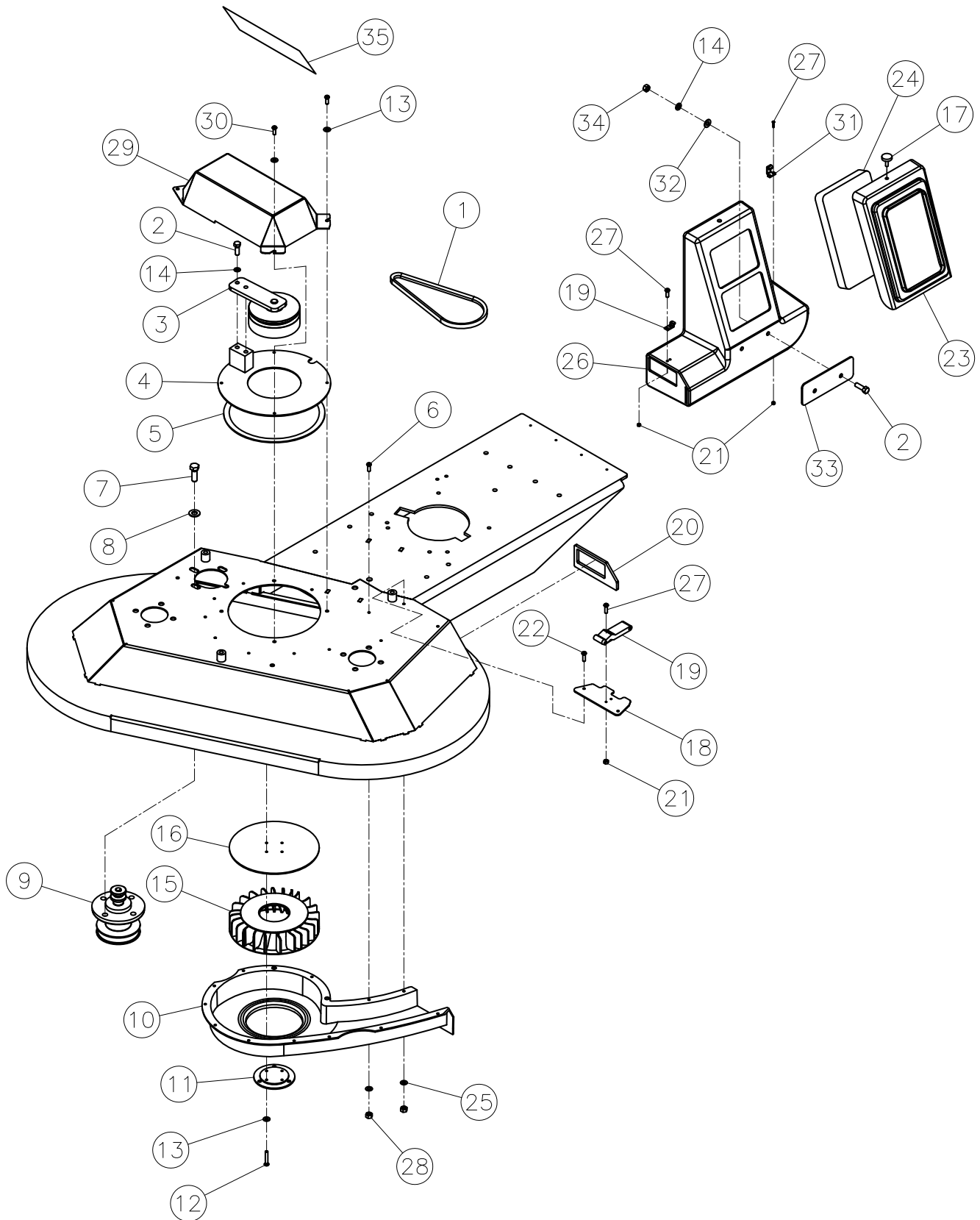


# 40" Deck Assembly



## 40" Deck Assembly (continued)

<u>Item</u>	<u>Ref. No.</u>	<u>Description</u>	<u>Qty</u>	<u>Item</u>	<u>Ref. No.</u>	<u>Description</u>	<u>Qty</u>
1	NB9269	WASHER, FLAT, 7/16"	12	23	MP269400	PAD HOLDER, 21"	2
2	MP393100	DECK, 40"	1	-	MP012700	RETAINER, PAD (NOT SHOWN)	1
3	NB6864	BOLT, HEX, 1/2" X -1-1/4"	8	24	NB3267	NUT, LOCK, 3/8"	2
4	NB3450	WASHER, FLAT, 3/8"	3	25	HH006000	EDGING, FELT, SKIRT	
5	NB008900	RIVET, 3/16"	12	26	N/A	N/A	2
6	MP139700	BUMPER, SKIRT	9 FT	27	MP399700	SPACER, .406" ID X 2.10"	
7	RV005100	KNOB, HANDLE	3	28	NB010100	BOLT, CARRIAGE, 3/8" X 2"	
8	NB6545	BOLT, HEX, 5/16" X 1"	4	29	LX2105	CLIP, HITCH PIN	2
9	MP393500	BRACKET, WHEEL, 3"	1	30	MP371501	BRACKET, WHEEL	2
10	MP336200	STRAP, BUMPER, ROK-BAK	1	31	NB053400	PIN, CLEVIS, 1/2" X 3-1/2"	2
11	NB063400	RIVET, 3/16" X 1.00"	4	32	MP352600	WHEEL, 5" X 2"	2
12	MP371400	BUMPER, ROK-BAK	1	33	MX1080	WASHER, FLAT, 3/8"	3
13	NB9645	WASHER, FLAT, #10	4	34	NB048001	BOLT, SPRING GUIDE, 6"	1
14	MP268800	BELT, B111	1	35	HH004000	BUSHING, ROD, SKIRT	6
15	NB050200	BOLT, CARRIAGE, 3/8" X 1-1/2"	2	36	MP311900	SPRING, COMP., 3"	2
16	NB044900	BOLT, HEX, 3/8" X 4"	2	37	HH000600	SHROUD, DUST, ASM.	1
17	NB3265	NUT, LOCK, 5/16"	6	38	MP262400	IDLE, FLAT, 3.2"	2
18	MP187200	SPRING, SUPPORT	1	39	MP399600	SPACER, .406" ID X 1.95"	1
19	MP455100	IDLER, FLAT, 5"	1	40	NB018600	WASHER, FLAT, 3/4"	3
20	MP269100	SPINDLE, 9.75", ASM.	2	41	NB053700	NUT, JAM, 3/4"	2
21	MP038700	WHEEL, 3"	2	42	NB048101	BOLT, SPRING GUIDE, 5"	2
22	NB000100	BOLT, HEX, 5/16" X 1-3/4"	2	43	NB5520	BOLT, CARRIAGE, 3/8" X 1-1/4"	3

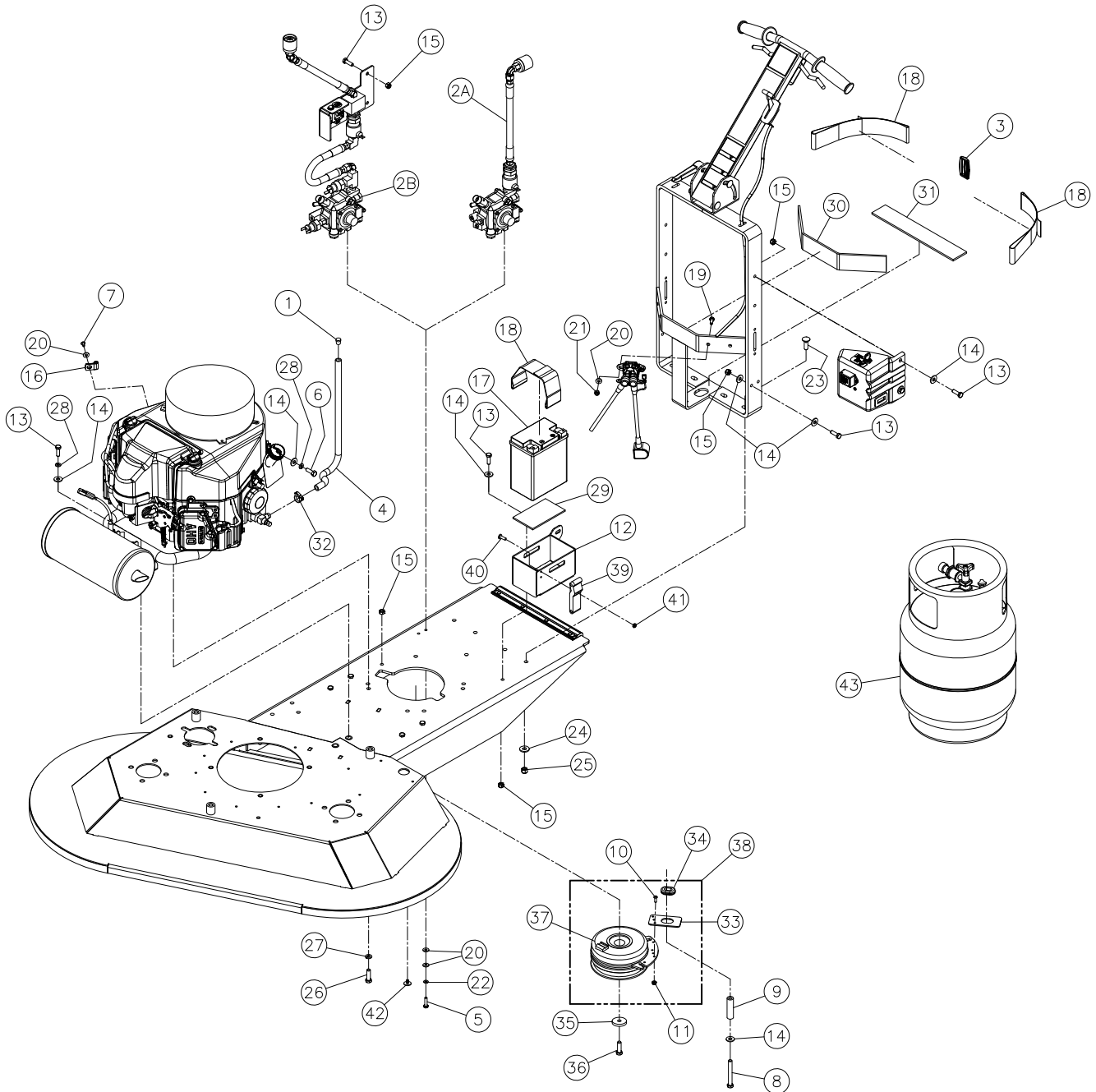


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## 40" Dust Collection (continued)

<u>Item</u>	<u>Ref. No.</u>	<u>Description</u>	<u>Qty</u>	<u>Item</u>	<u>Ref. No.</u>	<u>Description</u>	<u>Qty</u>
1	MP268900	BELT, 3L270	1	19	MP074400	LATCH, DRAW	1
2	NB6042	BOLT, HEX, 3/8" X 1"	4	20	HH005300	SEAL, BOX, DUST	1
3	MP396400	ARM, PULLEY	1	21	NB9710	NUT, KEPS, #8	6
4	MP398500	PLATE, MOUNTING, PULLEY	1	22	NB049100	SCREW, #10 X 7/8"	2
5	MP075200	FOAM, 1/2" X 38"	1	23	MP459700	RETAINER, FILTER, ASM.	1
6	NB049200	SCREW, BH, #10 X 5/8"	12	24	HH005600	FILTER, DUST	1
7	NB6864	BOLT, HEX, 1/2" X 1-1/4"	4	25	NB9645	WASHER, FLAT, #10	14
8	NB9269	WASHER, FLAT, 7/16"	4	26	MP395100	CONTAINER, BOX, DUST	1
9	MP268700	SPINDLE, BLOWER, ASM.	1	27	NB007400	SCREW, #8 X 1/2"	6
10	HH005100	HOUSING, BLOWER	1	28	NB9735	NUT, LOCK, #10	14
11	HH004100	PLATE, RETAINING, FAN	1	29	HH008600	COVER, PULLEY, BLOWER	1
12	NB9308	SCREW, BH, 1/4" X 1"	4	30	NB049000	SCREW, BH, 1/4" X 3/4"	5
13	NB6110	WASHER, LOCK, 1/4"	9	31	MP190400	KEEPER, LATCH	1
14	MX1075	WASHER, LOCK, 3/8"	4	32	NB3450	WASHER, FLAT, 3/8"	2
15	KA590410014	FAN	1	33	MP195500	PLATE, RETAINER, FILTER	1
16	HH003500	PLATE, FAN	1	34	NB5530	NUT, HEAVY, 3/8"	2
17	MP195700	KNOB, SCREW	1	35	MP434900	INSULATION, HEAT	1
18	HH000100	SUPPORT, DUST BOX	1				



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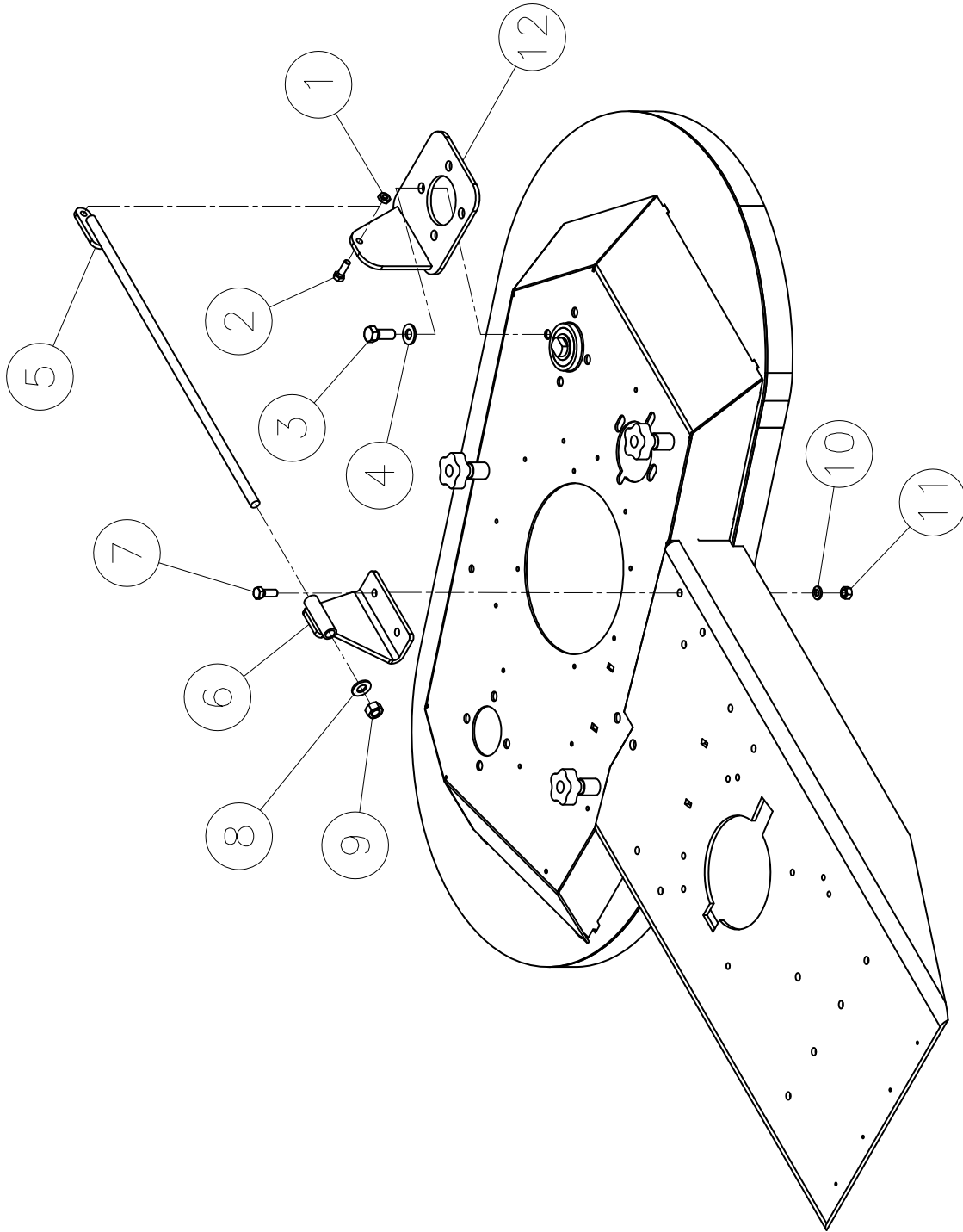


# 40" Main Assembly (continued)

1	NB1621	CAPLUG, K8, RED	1
2A	MP371800	REGULATOR, STND MDL, ASM.	1
2B	MP509500	REGULATOR, ASM, SAFESTOP	1
3	MP367600	SLIDE, STRAP, 2", BLK	1
4	MP4515	TUBING, OIL DRAIN	18"
5	NB6530	SCREW, CAP, HH, 1/4-20 X 1	2
6	NB065100	BOLT, HEX, M8 x 25, GD 8.8, ZINC	1
7	NB064900	SCREW, #10 x 1/2", TRUSS HD, PHIL.	1
8	NB052000	BOLT, HEX 5/16-18 X 2-1/2, SS	1
9	MP265200	BUSHING, STEEL, I.D. .34 x .50 O.D.	1
10	NB049200	SCREW, BH, 10-24 x 5/8", SS	3
11	NB9510	NUT, SPINLOCK, 10-24	3
12	MP394500	TRAY, BATTERY, TALL, WELD.	1
13	NB6545	SCREW, CAP, HH, 5/16"-18 X 1"	8
14	NB9267	WASHER, FLAT, 5/16"	9
15	NB3265	NUT, LOCK, 5/16"-18, NC	7
16	NB8125	CLAMP, 1/4", ID, RETAINER	1
17	MP362200	BATTERY, 12V, 210CCA, AGM	1
18	MP368100	STRAP, 2" x 23", OPEN ENDS	3
19	NB019100	BOLT, HEX, 1/4-20 X 3/4, GD 5	2
20	NB3350	WASHER, FLAT, 1/4"	7
21	NB3275	NUT, LOCK, 1/4"	2
22	NB6110	WASHER, LOCK, 1/4"	2
23	NB5520	BOLT, CARRIAGE, 3/8"-16 X 1 1/4"	3
24	NB3450	WASHER, FLAT, 3/8"	7
25	NB3267	NUT, LOCK, 3/8", NC	3
26	NB6044	SCREW, CAP, 3/8 X 1 1/4	4
27	MX1075	WASHER, LOCK, 3/8"	4
28	NB6111	WASHER, LOCK, 5/16"	3
29	MP373800	PAD, BATTERY, 5"L X 3.25"W X .12" THK	1
30	MP6600	VELCRO, FELT, BLACK	15"
31	MP6600	VELCRO, FELT, BLACK	12"
32	NB7282	CLAMP, HOSE, NO.38	2
33	MP265600	TANG, CLUTCH	1
34	NB009900	GROMMET, 11/16" x 1"	1
35	MP4805	SPACER, CLUTCH BOTTOM	1
36	NB005800	SCREW, HH, 7/16-20 x 1 1/2	1
37	MP265500	CLUTCH, ASM., MODEL 5219-43A	1
38	MP267300	CLUTCH, ASM.	1
39	MP074400	LATCH, DRAW	1
40	NB007400	BOLT, PHILLIPS PAN HD, #8-32 X 1/2	2
41	NB9710	NUT, KEPS, 8-32, ZINC	2
42	MP496200	DECAL, ENGINE, PE	1
43	MP105900	CYLINDER, STEEL, PAINTED, SAFETY FILL	1
44	NB065800	PLUG, HOLE, 5/16", BLK	1

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***Torsion Bar Adjustment (continued)***

<b><u>Item</u></b>	<b><u>Ref. No.</u></b>	<b><u>Description</u></b>	<b><u>Qty</u></b>
1	NB3265	NUT, LOCK, 5/16"	1
2	NB6545	BOLT, HEX, 5/16" X 1"	1
3	NB6864	BOLT, HEX, 1/2" X 1-1/4"	4
4	NB9269	WASHER, FLAT, 7/16"	4
5	MP266800	BAR, TORSION	1
6	MP266600	BRACE, BAR, TORSION	1
7	NB6044	BOLT, HEX, 3/8" X 1-1/4"	2
8	NB017100	WASHER, FLAT, 1/2"	1
9	NB047100	NUT, JAM, 1/2"-20	1
10	MX1075	WASHER, LOCK, 3/8"	2
11	NB046200	NUT, HEX, 3/8"	2
12	MP398801	BRACKET, TORSION	1